



New England SCC

Natural Preservative Options

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Cosmetic Preservation Selection Method Drivers/Pulls

- **Ethical**
- **Legal**
- **Technical**
- **Consumer**

Key Factors for Reliable Preservative Performance

- **Broad Spectrum Efficacy**
- **Stability**
 - **Structural**
 - **Aesthetic (Odor/Color)**
- **“Assayability”**
 - **Lot/Lot Variation**



Definition of “Natural”

- **Purists:**

Compounds extracted from plants in their fundamental state

“No chemical change”



- **Semi-Purists:**

Extracted intact in their fundamental state

“Active” compounds concentrated

Heating (“cooking”) or biological transformation may induce chemical change



- **Realists:**

Plant-based compounds chemically modified by humans using Green Chemistry Principles to yield pure, assayable functional products that are proven safe to humans and to the environment using science



Time Tested, Safe, Workhorse Preservatives Under Scrutiny



Parabens

- Endocrine Disruption
- Cancer

Isothiazolinones

- Sensitization

Formaldehyde Donors

- Cancer

Phenoxyethanol

- Irritation

Parabens: Validation of Concern

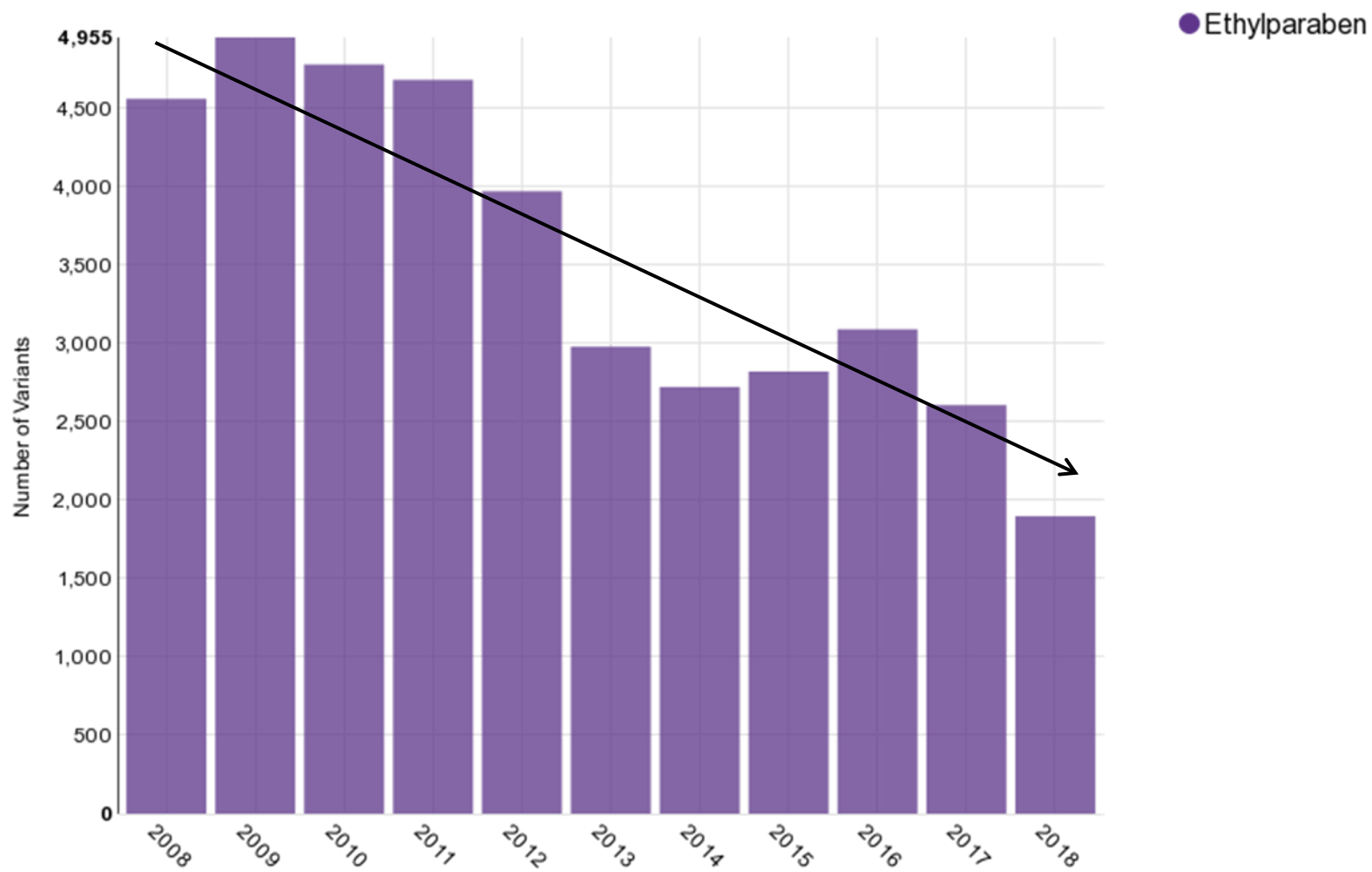
Government

- EU bans isoparabens, phenylparaben, benzylparaben, pentylparaben

Industry

- Walmart releases “high priority chemicals” (HPC’s) list
- J&J eliminates parabens from baby products

Parabens: Usage Trends



Source **MINTEL**



Isothiazolinones: Validation of Concern

Government

- EU limits MI to 0.01% (100 PPM) in rinse-off products
- EU bans MI in leave on products

GH HOME BEAUTY HEALTH PRODUCT REVIEWS HALLOWEEN IDEAS 

Your Baby Wipes Could Contain a Severe Allergen

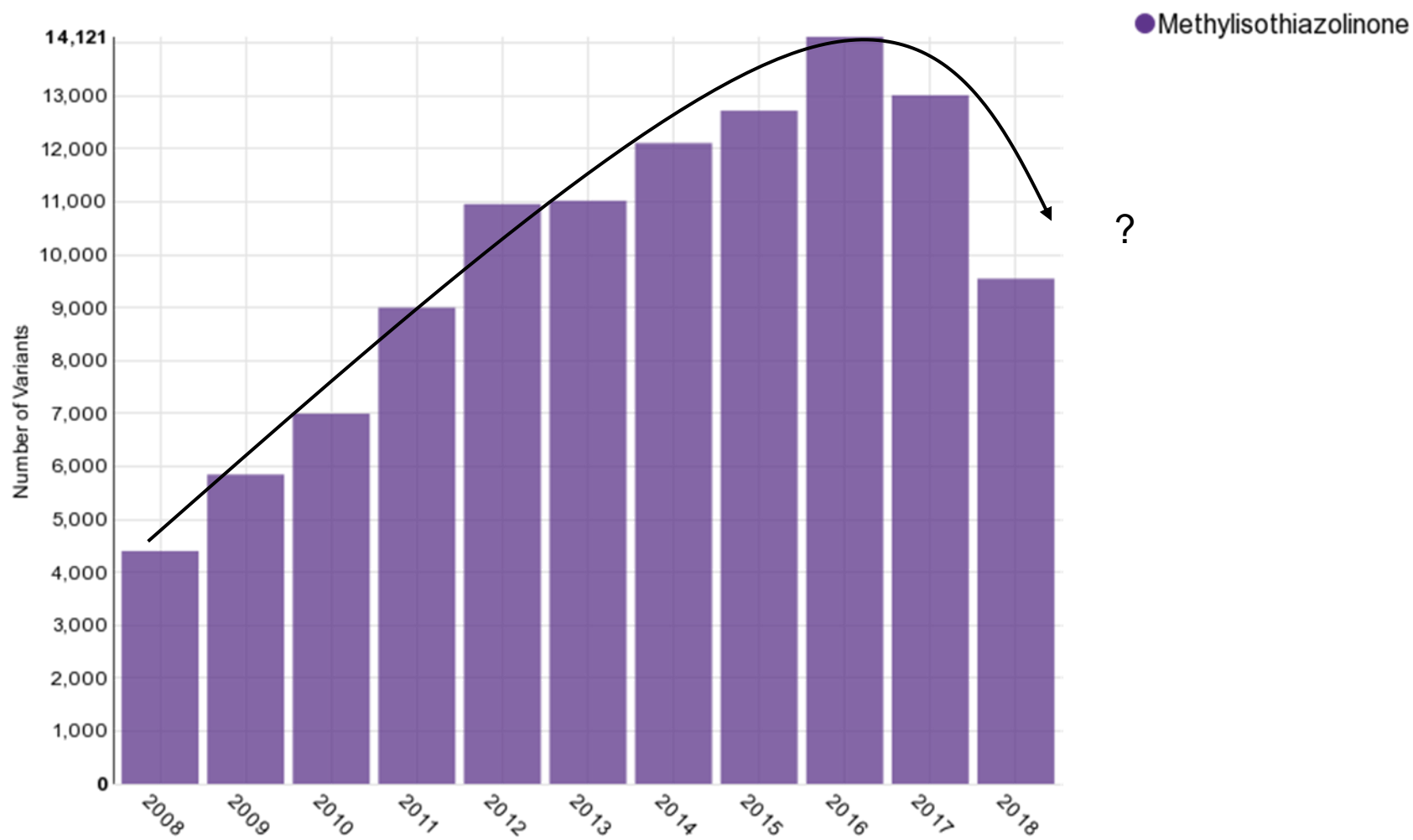
Don't mistake severe redness for ordinary diaper rash.

By  Cory Stieg Jan 12, 2017



Isothiazolinones: Usage Trends



Source **MINTEL**



Formaldehyde Releasers: Validation of Concern

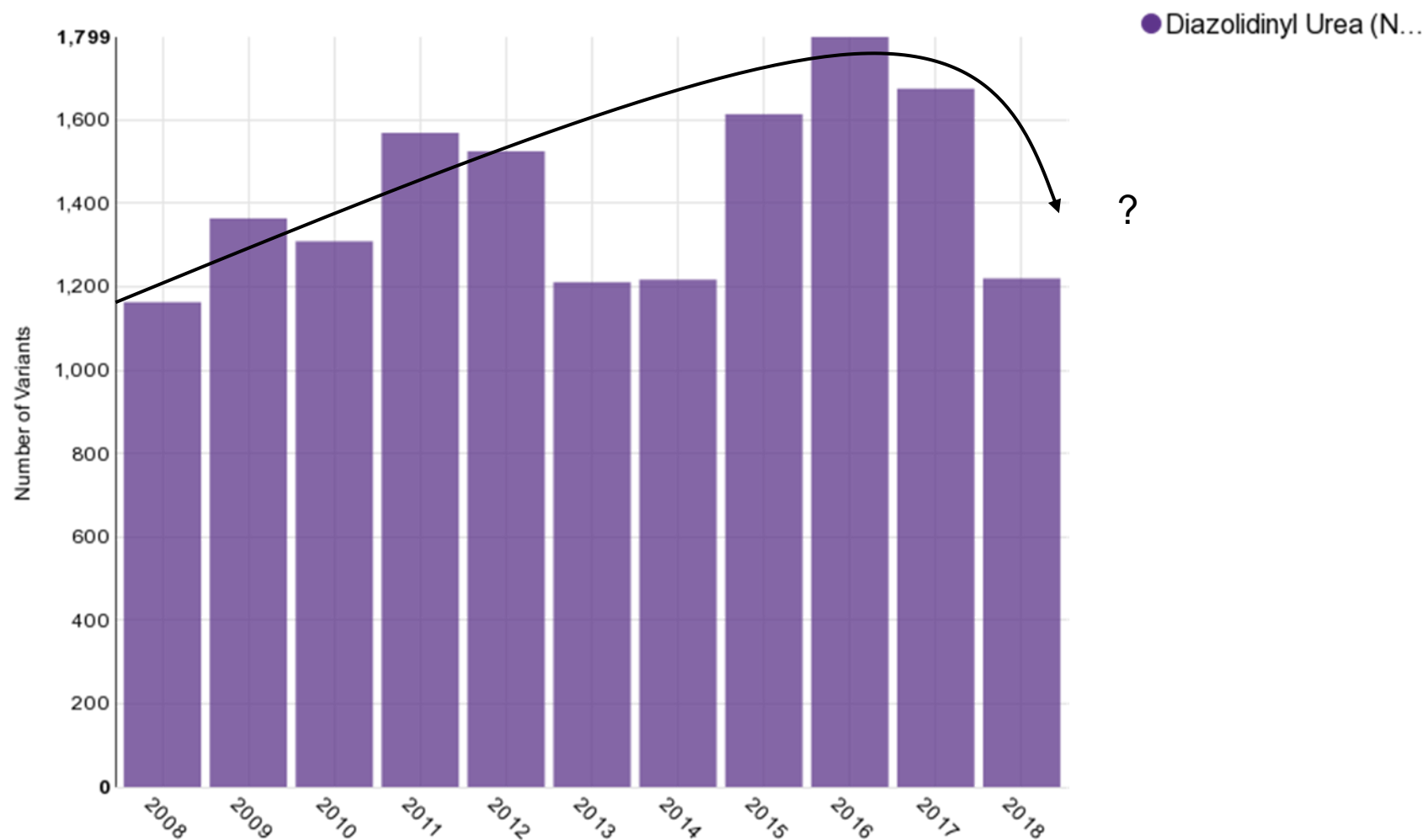


Formaldehyde Releasing Preservatives

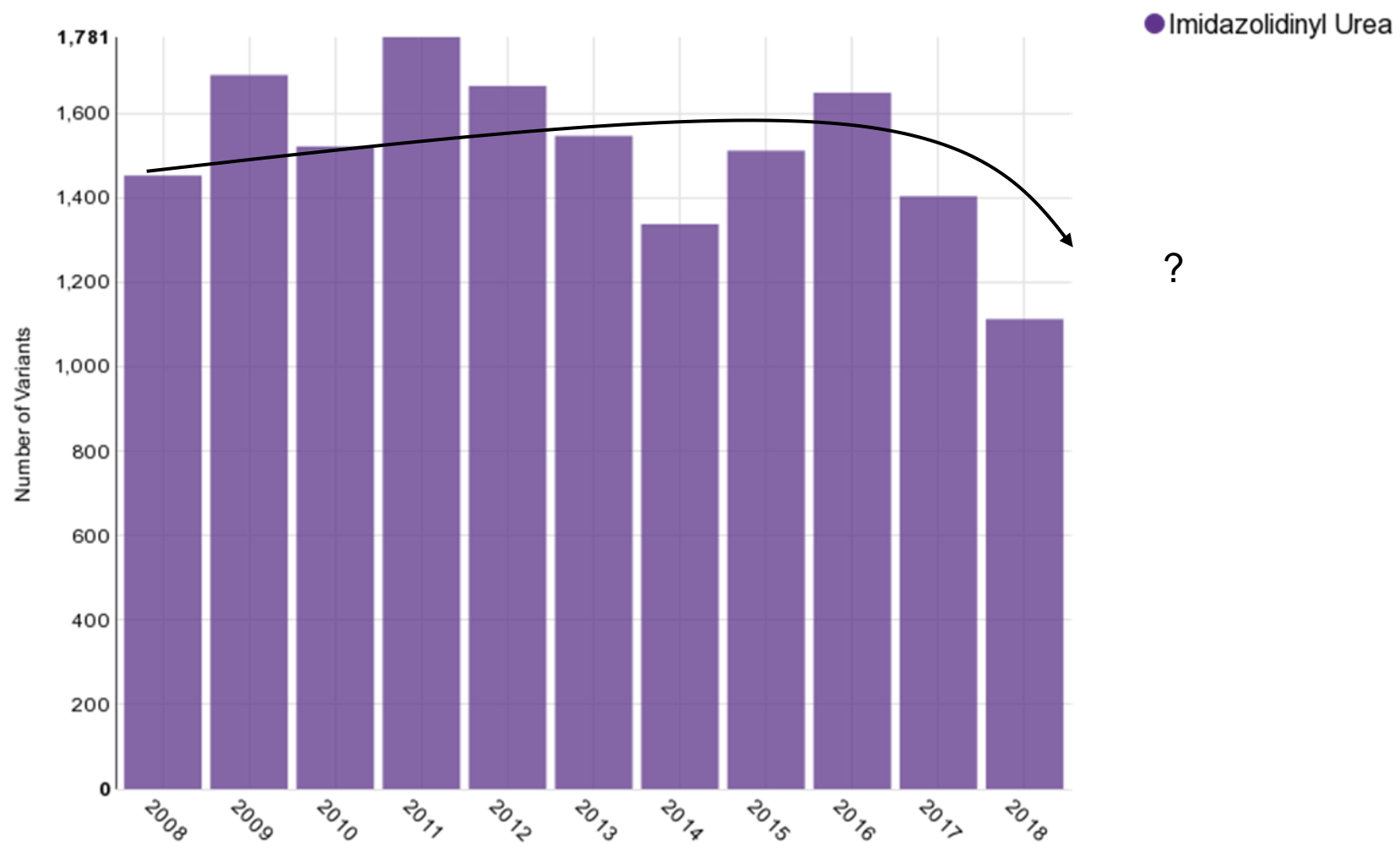
While formaldehyde releasing preservatives are safe when used in well formulated cosmetic products, we listened to our consumers, and as a result, our baby personal care products worldwide no longer include formaldehyde-releasing preservatives. Similarly, you'll only see formaldehyde-releasing preservatives in beauty personal care products when alternatives are not feasible or safe when combined with other ingredients.



Formaldehyde Releasers: Usage Trends



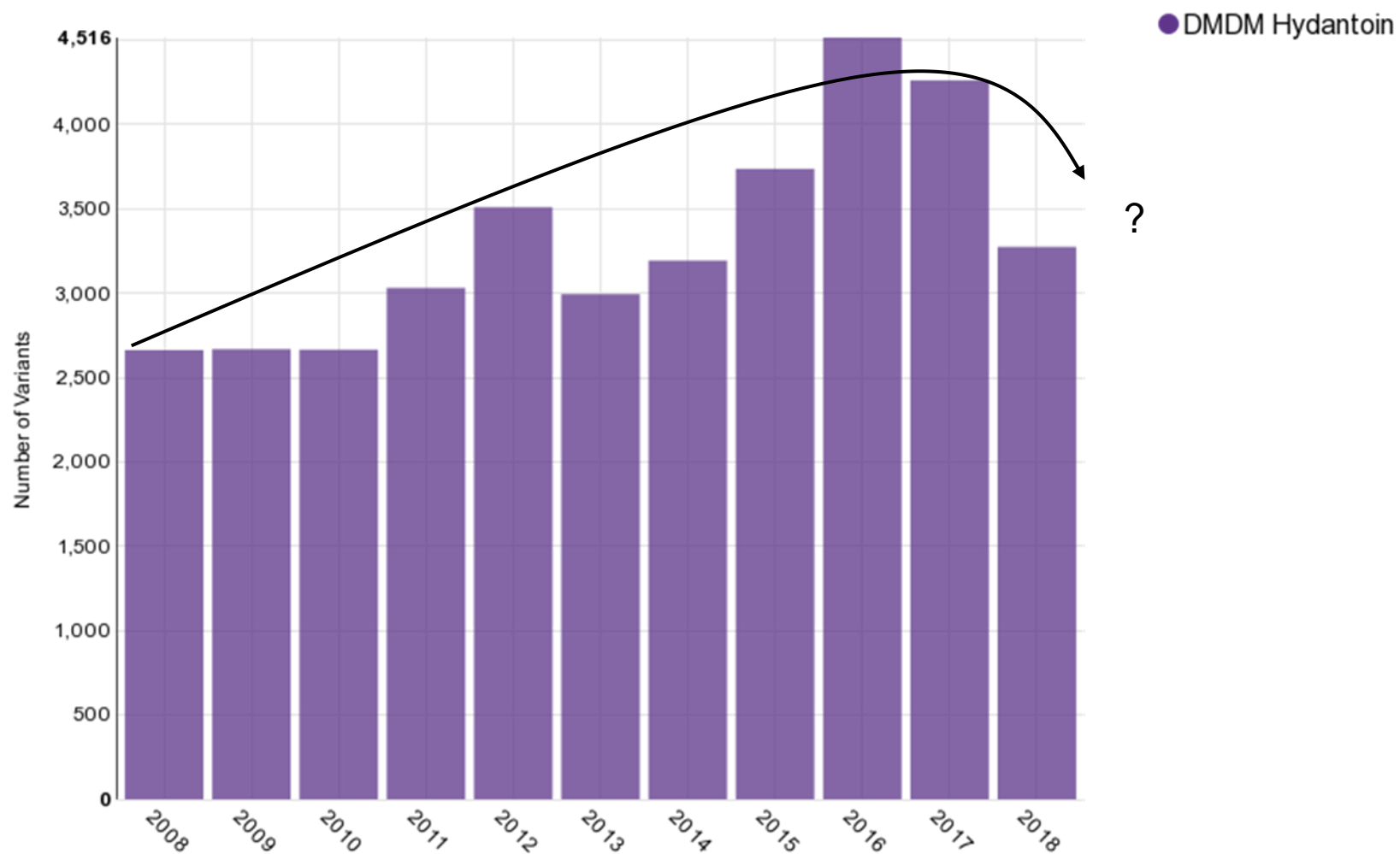
Formaldehyde Releasers: Usage Trends



Source **MINTEL**



Formaldehyde Releasers: Usage Trends



Source **MINTEL**



Now Phenoxyethanol?

Government

France restrictions for wipes used in the nappy area of babies

Industry

Follain incident

EWG rating



Now Phenoxyethanol?

FOLLAIN

SKINCARE

MAKEUP

BATH &
BODY

HAIR

BRANDS

ABOUT

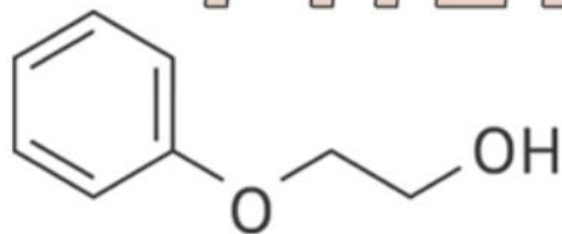
CLEAN BEAUTY ☰



WE OFFICIALLY

BANNED

PHENOXYETHANOL



FROM OUR SHELVES.

<https://follain.com/clean-beauty-101/phenoxyethanol/>



Now Phenoxyethanol?

https://www.ewg.org/skindeep/ingredient/704811/PHENOXYETHANOL/

PHENOXYETHANOL || Skin D... x Google

File Edit View Favorites Tools Help

Page Safety Tools ?

Score: **4**

Data available: **Limited**

Summary

Products

Use restrictions

Want more Skin Deep? Like EWG on Facebook! 692K people like this. Sign Up to see what your friends like.

Ecotoxicology

Persistence and bioaccumulation

Data gaps

Data sources

PHENOXYETHANOL

OCCOc1ccccc1

image source: [PubChem](#)

Health Concerns of the Ingredient:

	low	moderate	high
Overall Hazard	<div></div>		
Cancer	<div></div>		
Developmental & reproductive toxicity	<div></div>		
Allergies & immunotoxicity	<div></div>		
Use restrictions	<div></div>		

Other HIGH concerns: Irritation (skin, eyes, or lungs), Occupational hazards; **Other MODERATE concerns:** Organ system toxicity (non-reproductive); **Other LOW concerns:** Data gaps

About PHENOXYETHANOL: Phenoxyethanol is a preservative used in cosmetics and personal care products.

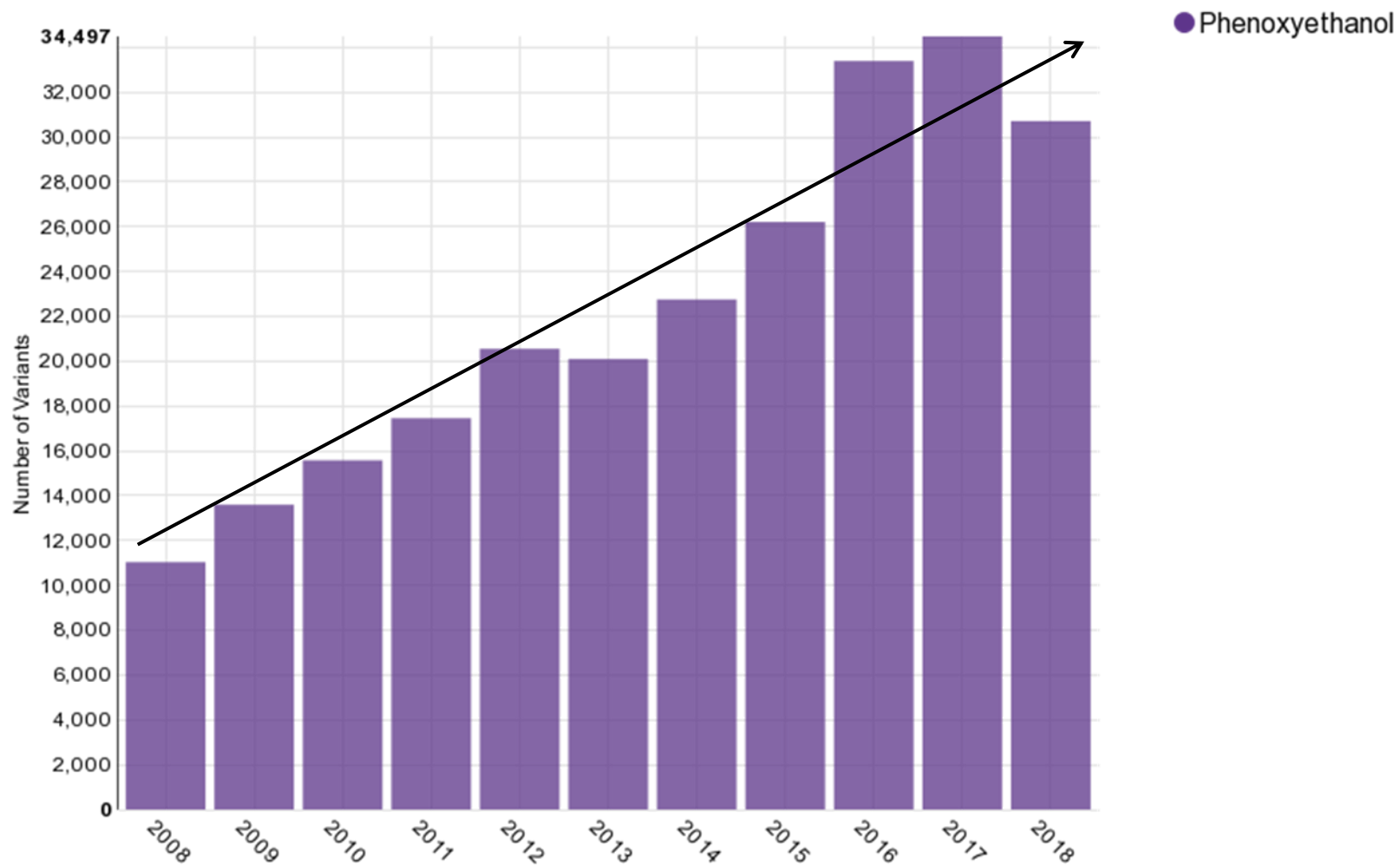
Function(s): Fragrance Ingredient; Preservative

Synonym(s): 2-HYDROXYETHYL PHENYL ETHER; 2-PHENOXY-ETHANOL; 2-PHENOXYETHANOL; 2-PHENOXYETHYL ALCOHOL; ETHANOL, 2-PHENOXY-; ETHANOL, 2-PHENOXY-; ETHYLENE GLYCOL MONOPHENYL ETHER; PHENOXYTOL; 1-HYDROXY-2-PHENOXYETHANE; 2-FENOXYETHANOL (CZECH); 2-PHENOXYETHANOL

Like 89 Tweet Share 1.3K

Take Action for Safer Cosmetics!

Phenoxyethanol: Usage Trends



What Can We Do?

“Educate” the Consumer

- Phthalates
- BPA
- DDT

Or...

Give up and find safe, effective alternatives

“Traditional Preservation”

EU Definition of “cosmetic preservative”

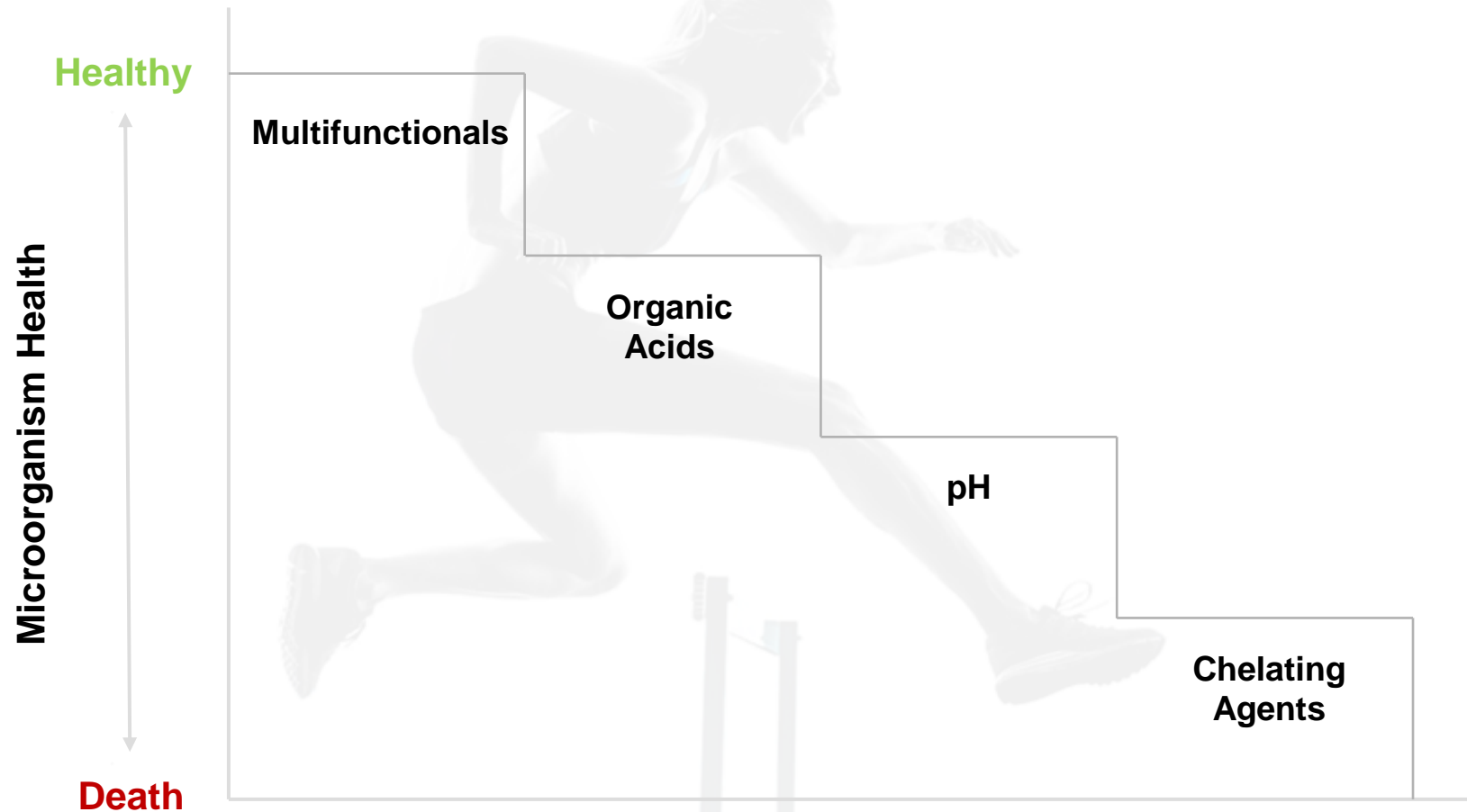
- Any material added to a cosmetic product for the primary purpose of controlling oxidation, or preventing proliferation or growth of microorganisms
- Authorized preservatives listed in Annex V of Cosmetic Products Regulation (EC) No 1223/2009, last update 14/9/2017. Fifty nine (59) substances
- Includes phenoxyethanol, benzoic acid/salts, salicylic acid/salts, undecylenic acid/salts, benzyl alcohol, sorbic acids/salts
- Using “Annex V definition,” any preservative on Annex V is a “Traditional Preservative”

“Alternative Preservation”

Defined many ways

- Use of “milder” materials in combination along with GMP using hurdle technology approach?
- Not using Annex V preservatives?
- Not using “frowned upon” Annex V preservatives such as parabens, formaldehyde donors, isothiazolinones, and now, phenoxyethanol?
- Self Preservation?
- Preservative-free?
- “Natural” preservation?
- What’s yours?

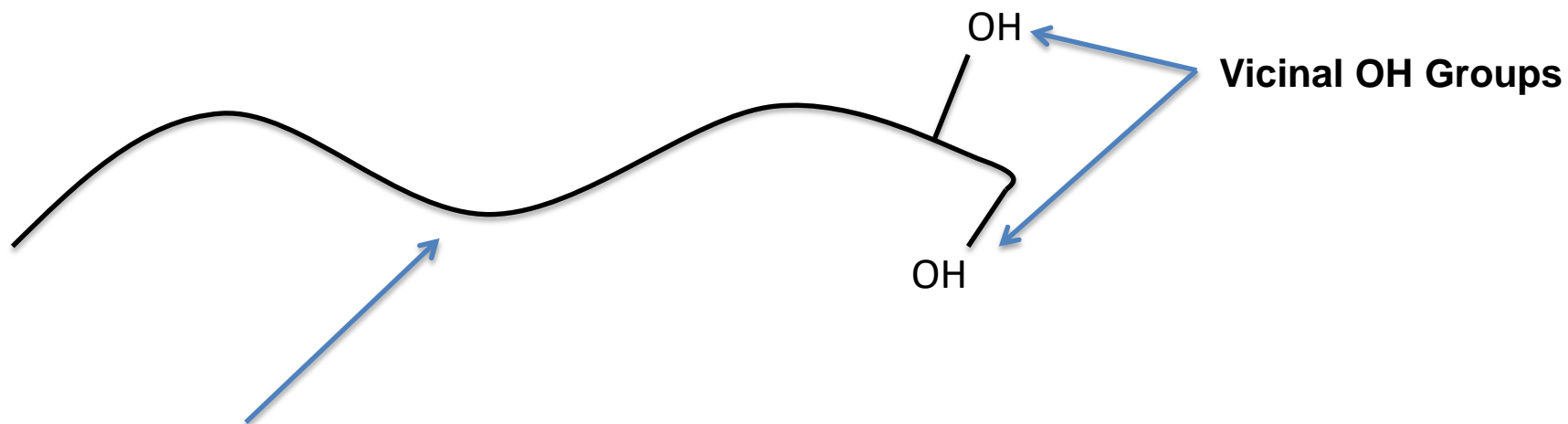
Hurdle Technology



^ The use of “milder” ingredients, other formulation factors, and good manufacturing principles in combination

Hurdle 1: Multifunctionals (MCTD's)

Medium Chain Terminal Diol



Medium Length Alkyl Chain (may contain ether, or ester groups)

MCTD's: Mode of Action

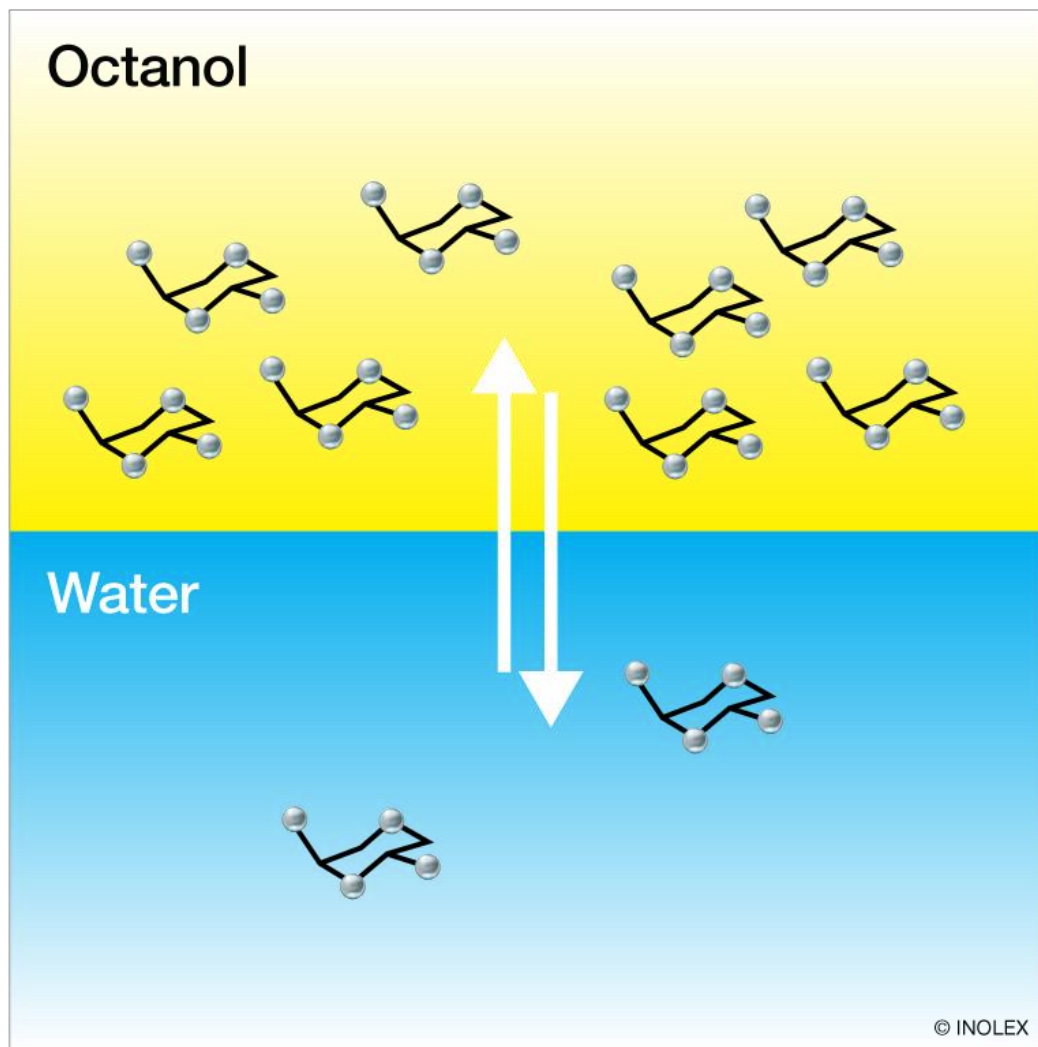
- MCTD's have affinity for both water and oil (Log P ~1.7)
- Certain MCTD's have been shown to disrupt cell membranes at relatively low concentrations
- It is thought that MCTD's have the correct hydrophobicity to interact with cell membrane lipids
- Hydroxyl groups then attract water from the cells collapsing the cells
- Many studies and industry acceptance has shown that C₈ is the optimal chain length for membrane disruption

Membrane Disruption

The following compounds appear to have “membrane disruption” as their mode of action

- Parabens
- Phenoxyethanol

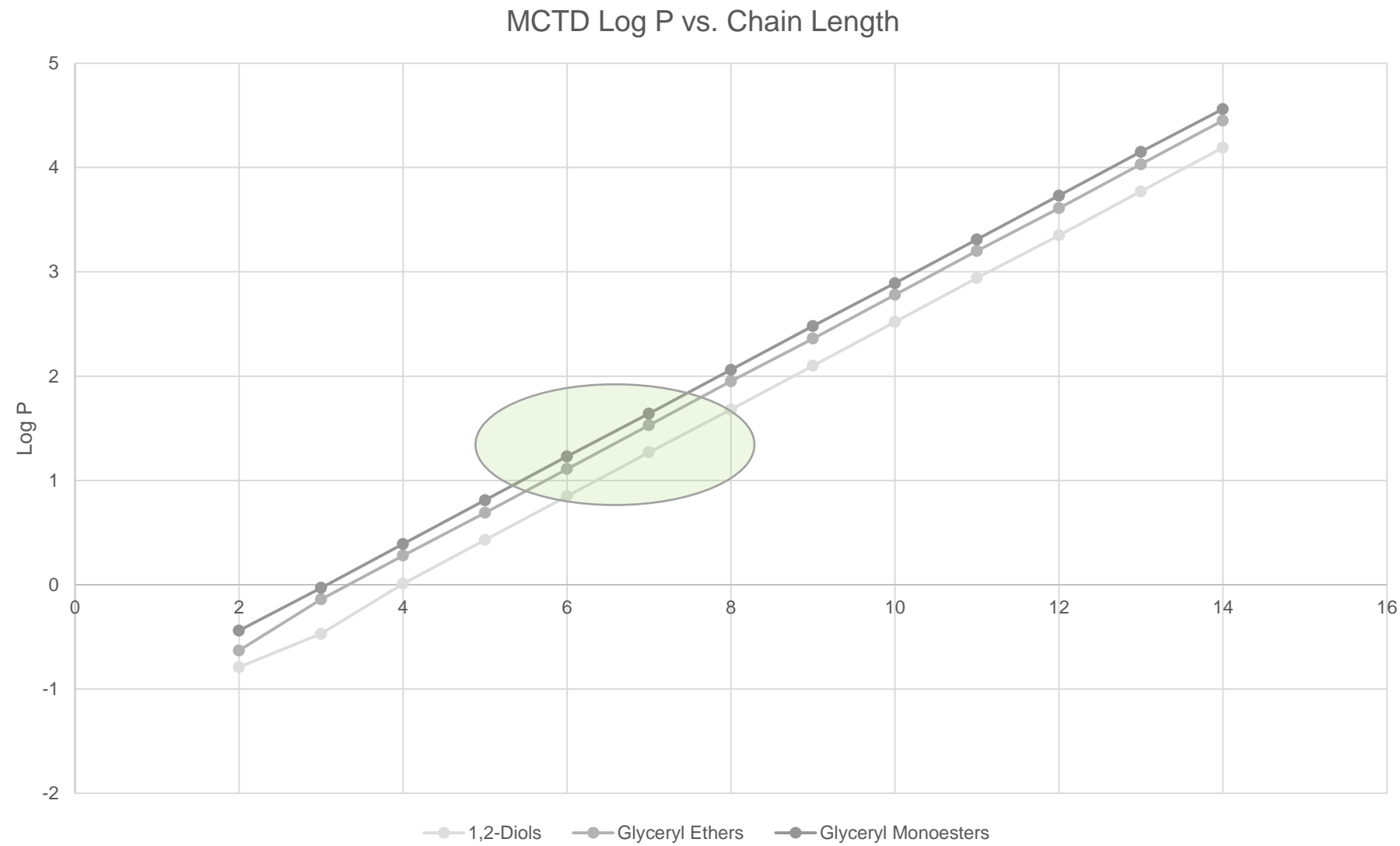
The Octanol-Water Partition Coefficient: Log P



- Represented by the Log P
- Quantification of a solute's hydrophobicity
- Solute mixed with two immiscible phases, concentration of solute in each phase is measured
- $\log P = \log\left(\frac{[\text{Solute}]_{\text{octanol}}}{[\text{Solute}]_{\text{un-ionized water}}}\right)$
- Low Log P Hydrophilic
- High Log P Hydrophobic

< ***Solute is hydrophobic,
would have a high Log P***

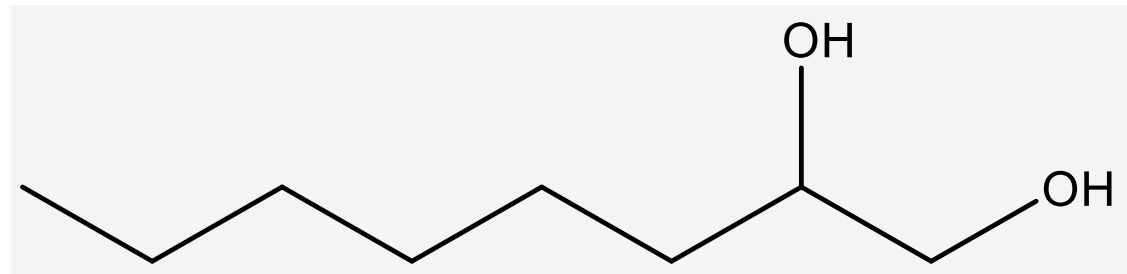
Log P vs. Chain Length



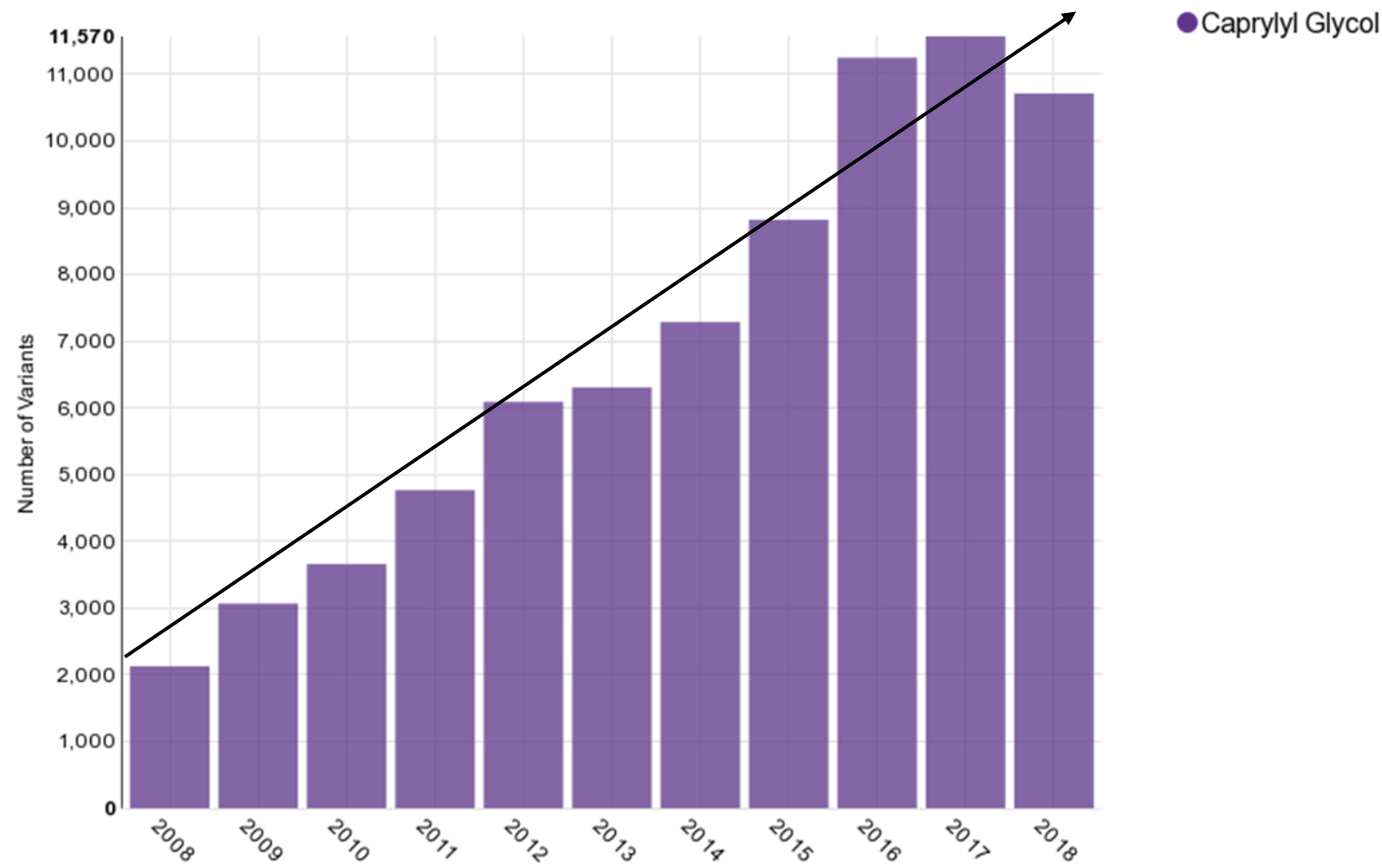
MCTD: 1,2-Diols

Caprylyl Glycol

- PCPC Function(s): Deodorant Agents; Hair Conditioning Agents; Preservatives; Skin-Conditioning Agents - Emollient
- Annex V? NO
- Petrochemically Derived
- Log P = 1.68
- Very effective against bacteria
- Weak against yeast and mold
- Use Level: 0.5 - 1.5%
- May cause irritation in sensitive areas



Caprylyl Glycol: Usage Trend



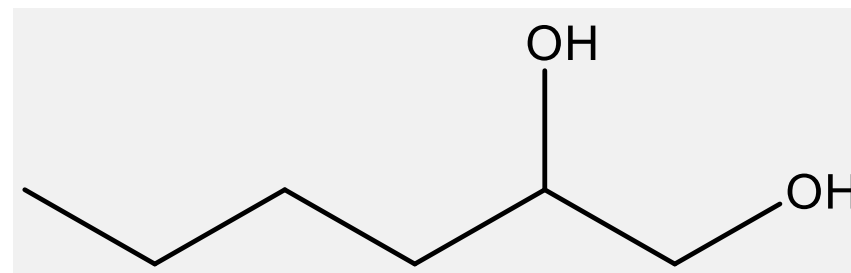
Source **Mintel**



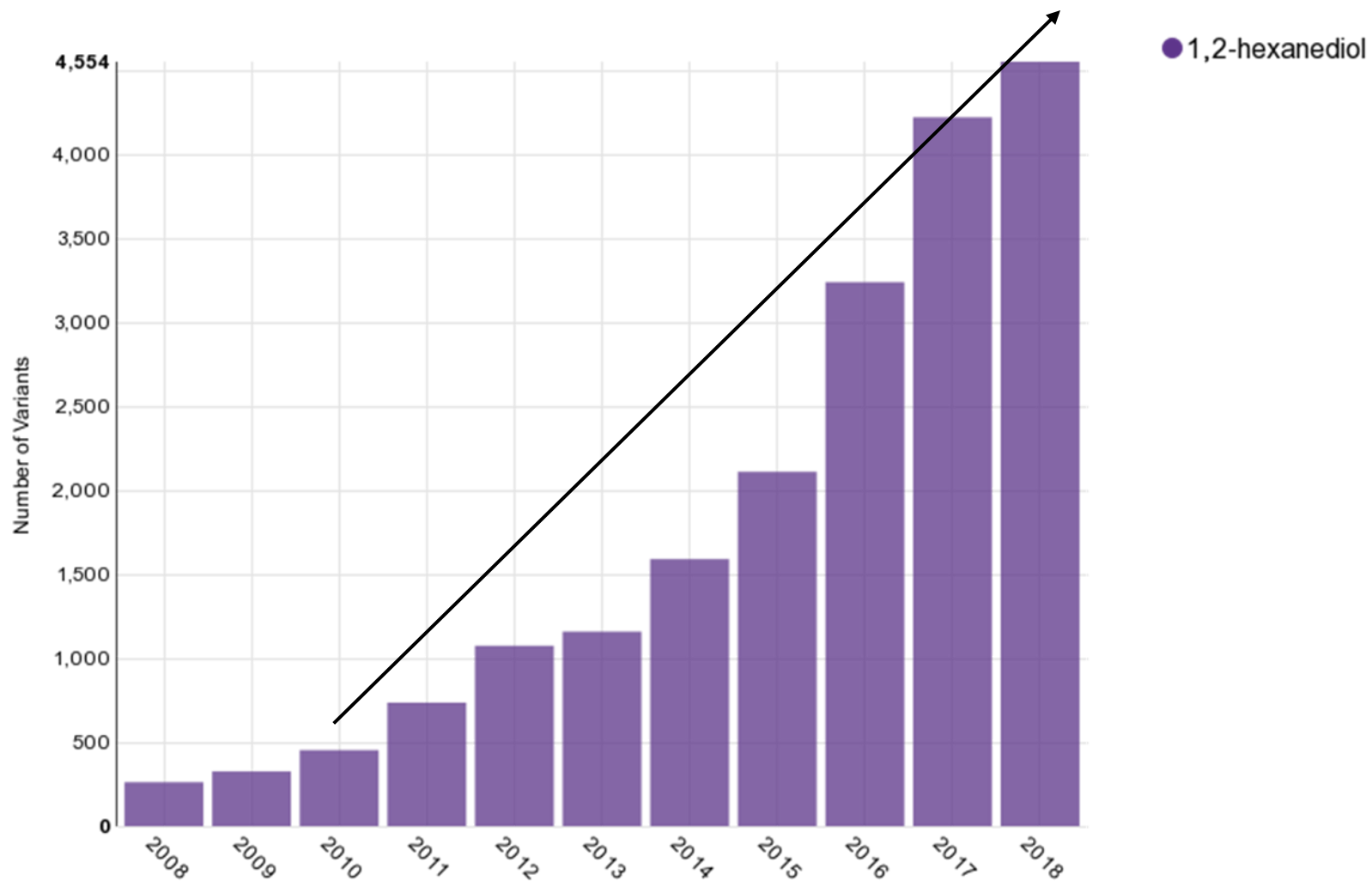
MCTD: 1,2-Diols

1,2-Hexanediol

- PCPC Function(s): Preservatives; Skin-Conditioning Agents - Miscellaneous; Solvents
- Annex V?: NO
- Petrochemically derived
- Log P = 0.85
- Weak against yeast and mold
- Use Level: 0.5 - 2.0%
- Milder than caprylyl glycol
- Very popular in Asia for sheet masks



1,2-Hexanediol: Usage Trend



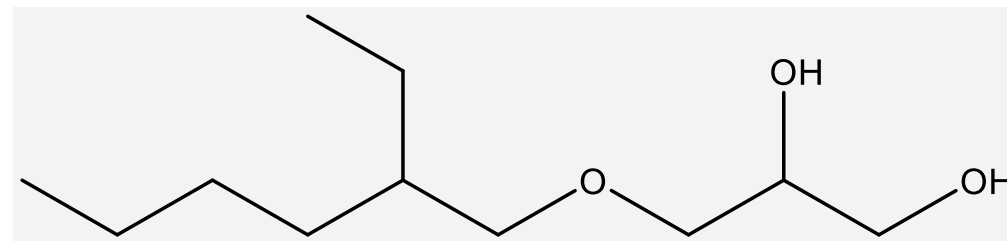
Source **Mintel**



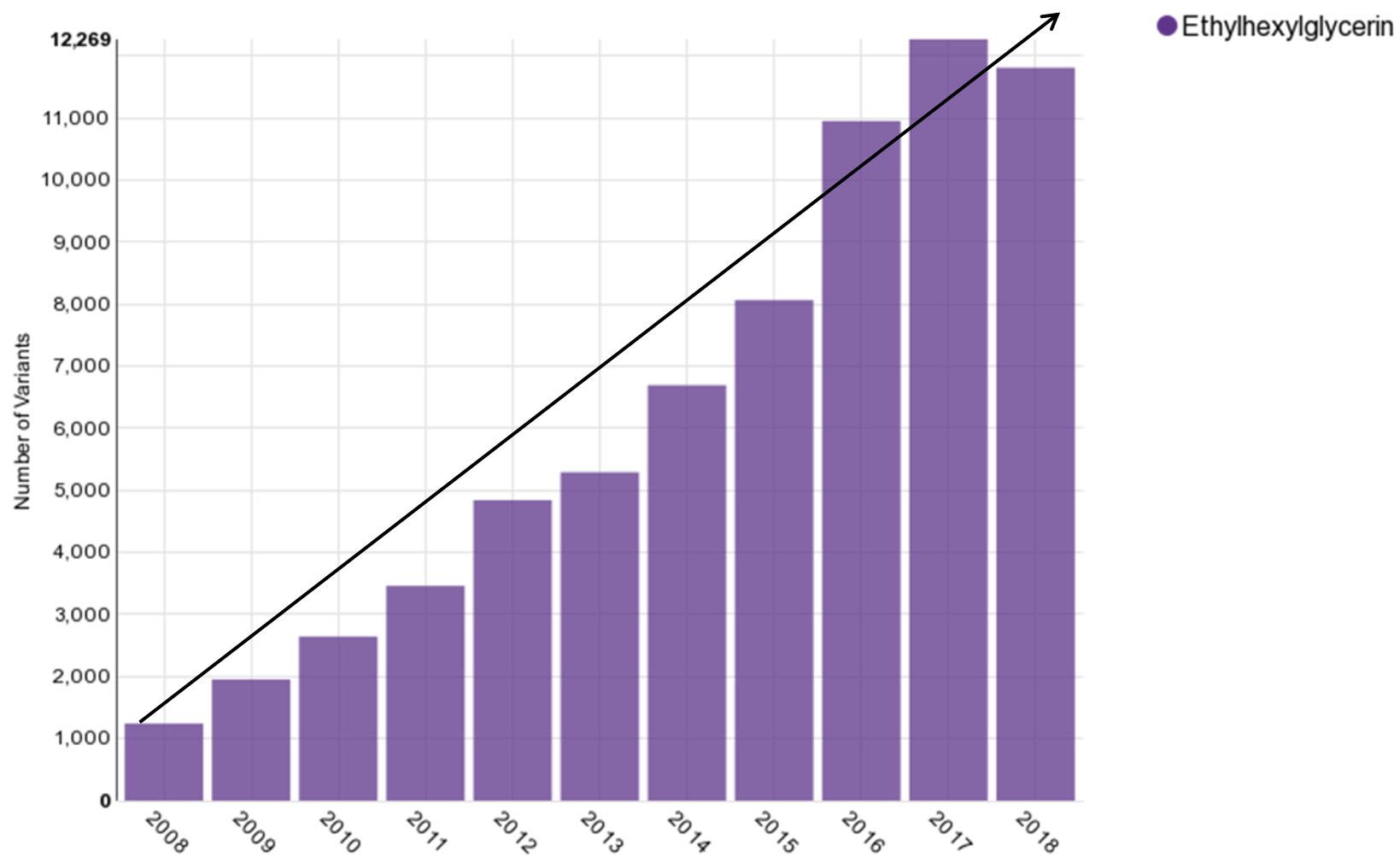
MCTD: Glyceryl Ether Diols

Ethylhexylglycerin

- PCPC Function(s): Deodorant Agents; Skin-Conditioning Agents - Miscellaneous
- Annex V?: NO
- Petrochemically Derived
- Log P = 1.93
- Very effective against bacteria
- Weak against yeast and mold
- Use Level: 0.5 - 1.5%
- May cause irritation in sensitive areas



Ethylhexylglycerin: Usage Trend



Other Diols

- Pentylene glycol
- Butylene glycol
- Propanediol
- Methylpropanediol

Natural “Certifications”



Natural “Certifications”

APPENDIX V: OTHER INGREDIENTS ALLOWED (COSMOS)

This appendix contains those ingredients that are temporarily allowed and will be reviewed on a regular basis with the aim of removing those where compliant alternatives exist.

These ingredients cannot be certified as organic.

1. Preservatives and denaturing agents from petrochemical origin (nonnatural ingredients – NNI)

Ingredient Restrictions

Benzoic Acid and its salts

Benzyl Alcohol

Salicylic Acid and its salts

Sorbic Acid and its salts

Dehydroacetic Acid and its salts

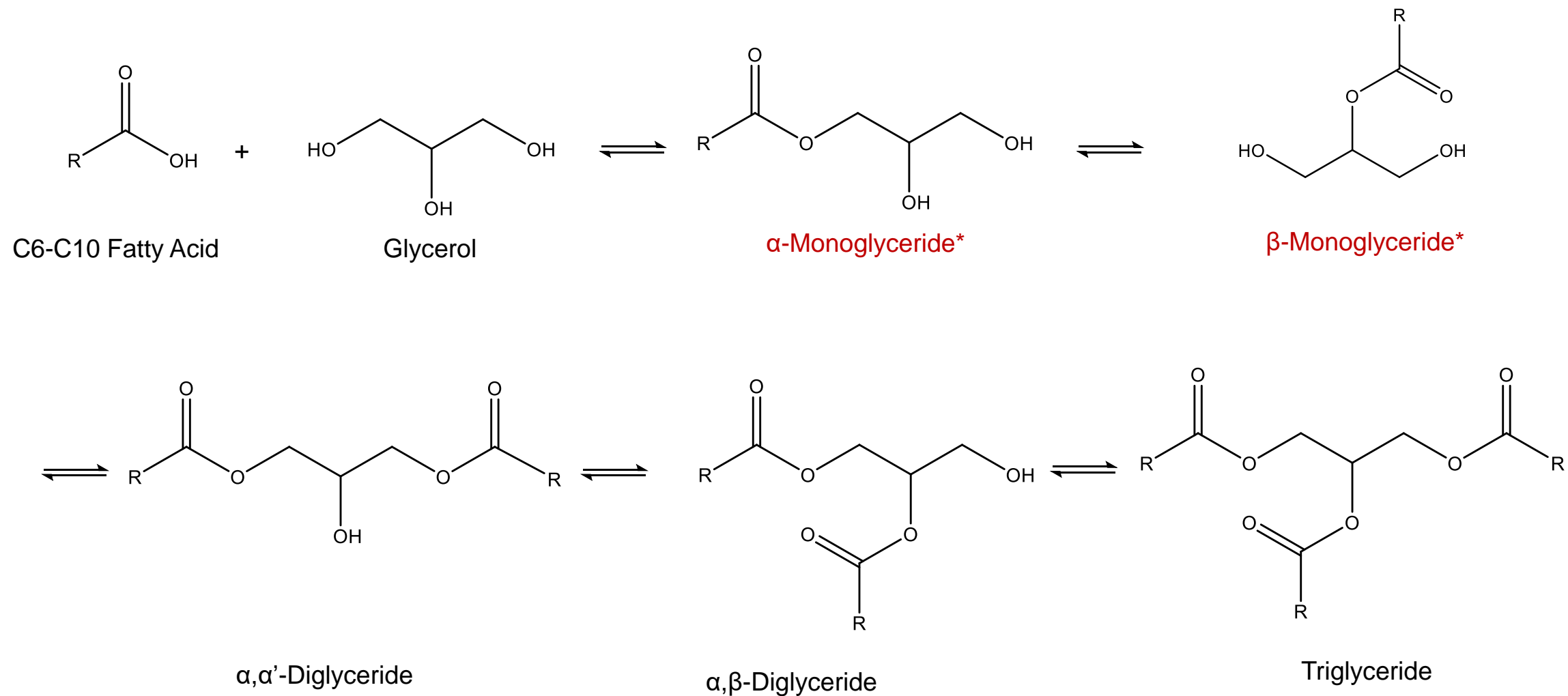
Denatonium Benzoate and Tertiary Butyl Alcohol and other denaturing agents for alcohol (excluding phthalates)

Only as denaturing agent for ethanol – where required by law

The percentage of these NNI do not count towards the limit of 2% petrochemical moiety in the total finished product.

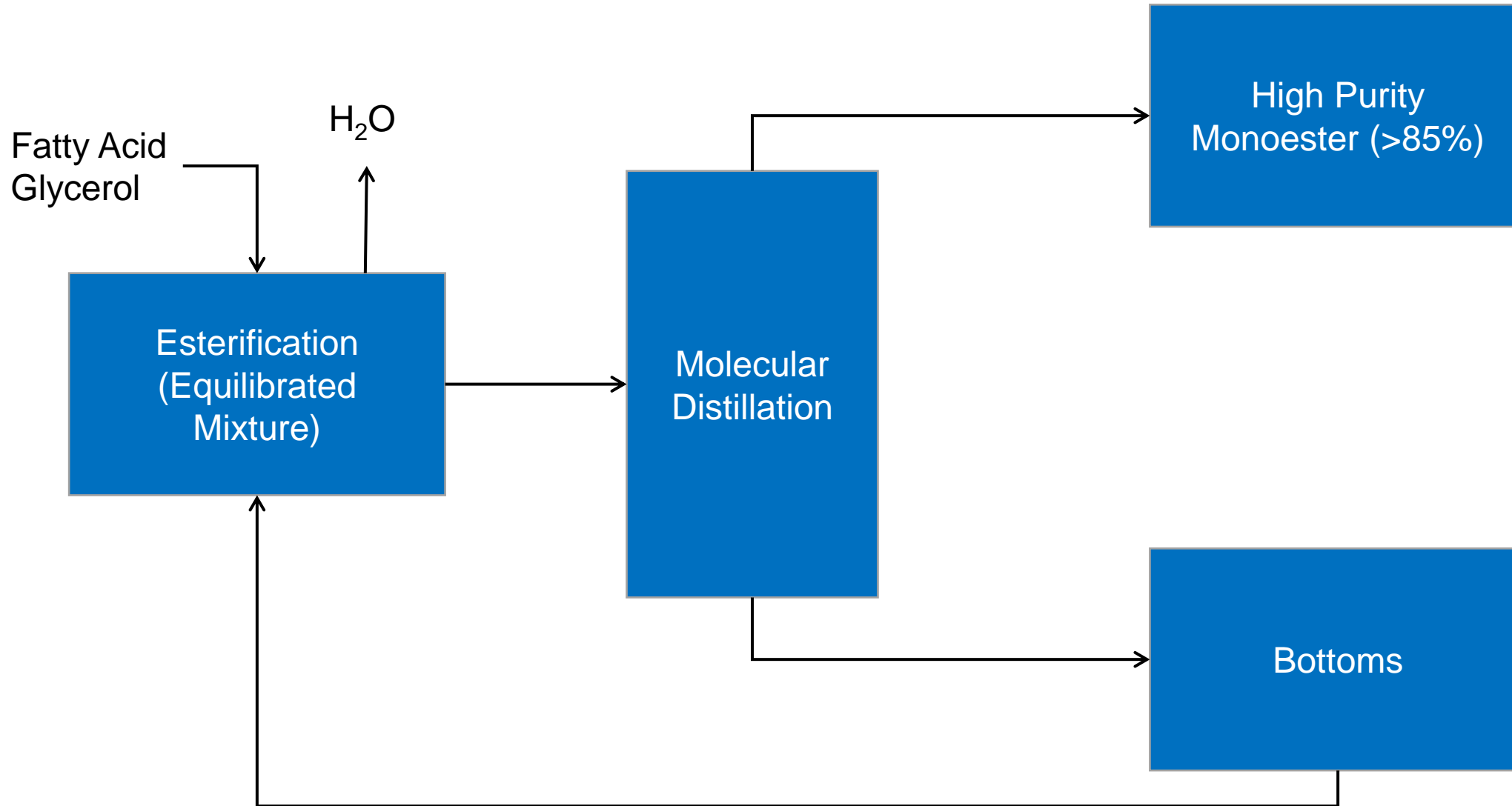


MCTD: Glycerol Monoesters



*Antimicrobial Activity

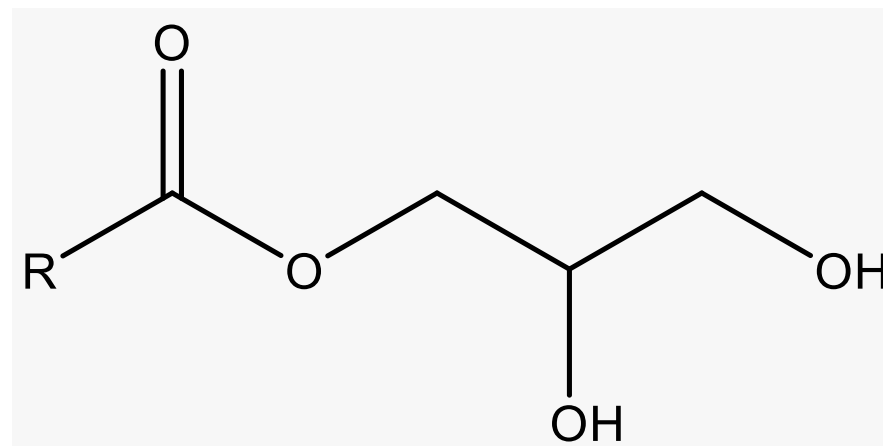
High Purity Glyceryl Monoesters



Glyceryl Monoesters

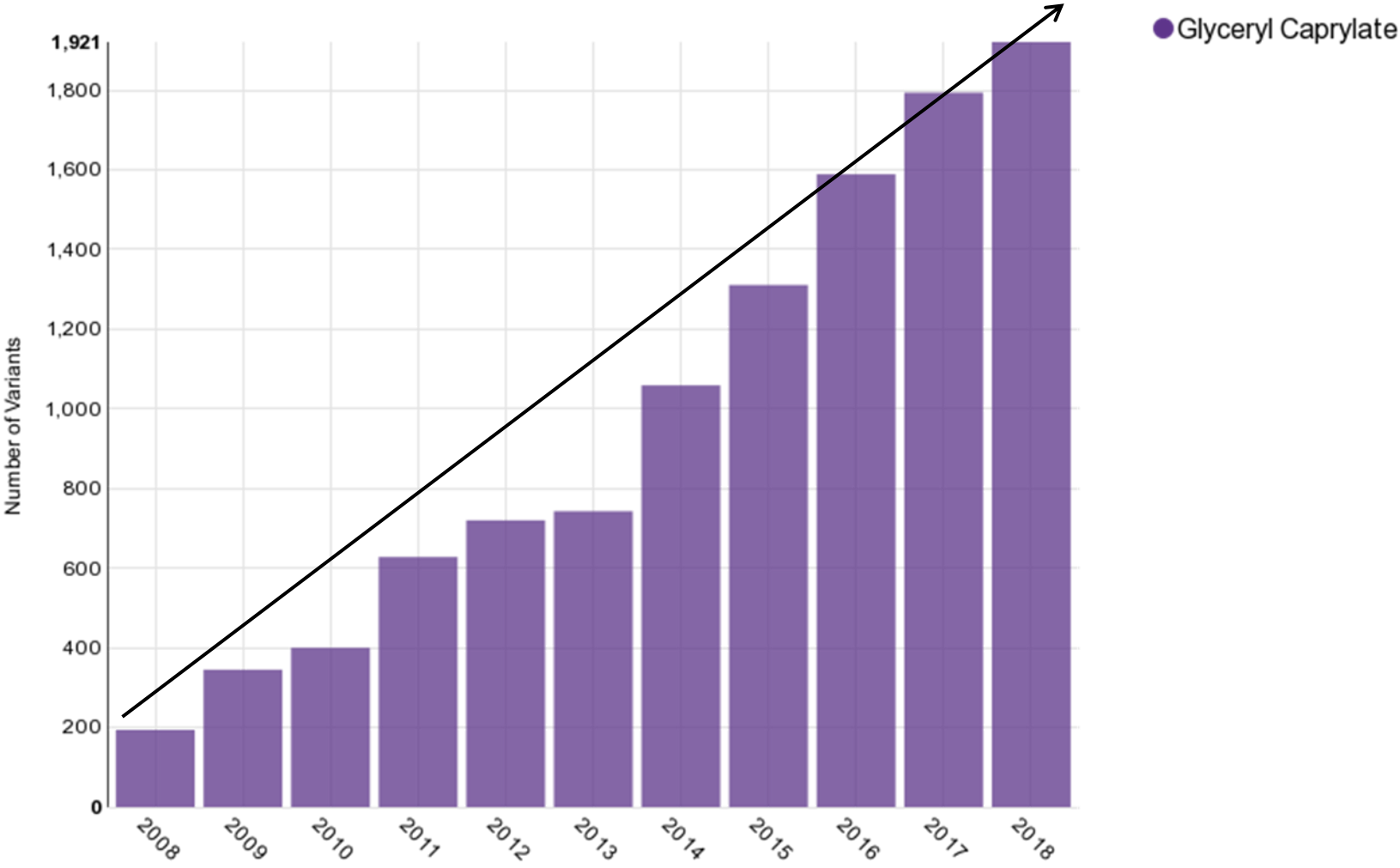
Glyceryl Caprylate

- PCPC Function(s): Skin-Conditioning Agents - Emollient; Surfactants - Emulsifying Agents
- Annex V?: NO
- **Non-Petrochemically Derived**
- Log P = 1.71
- Very effective against bacteria
- Weak against yeast and mold
- Use Level: 0.5 - 1.5%
- May cause irritation in sensitive areas



R = C₇, Straight Chain

Glyceryl Caprylate: Usage Trend



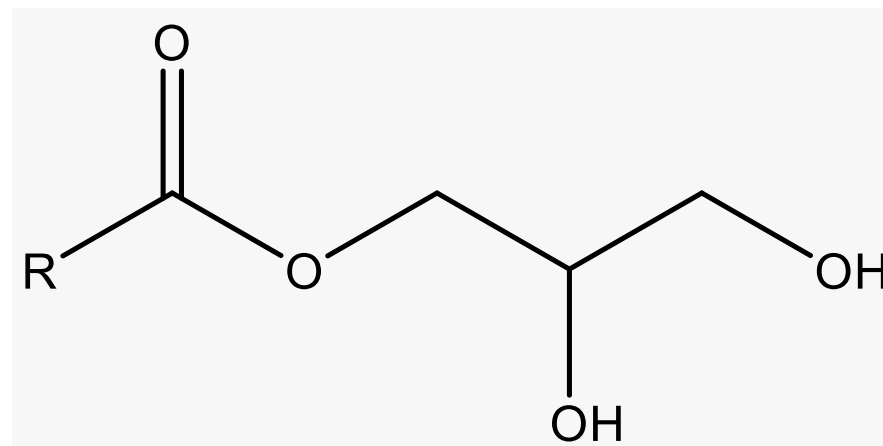
Source **Mintel**



Glyceryl Monoesters

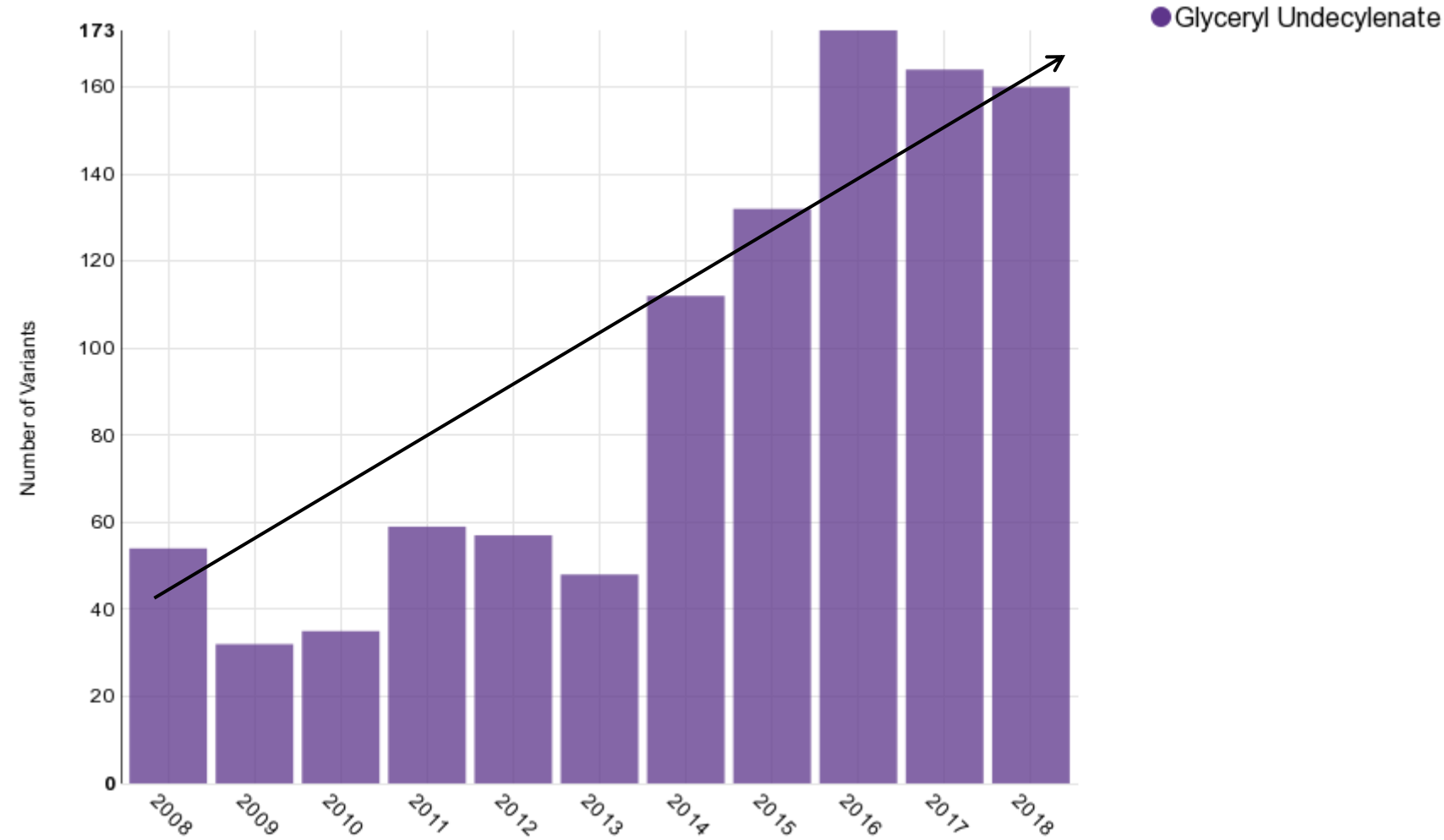
Glyceryl Undecylenate

- PCPC Function(s): Skin-Conditioning Agents - Emollient; Surfactants - Emulsifying Agents
- Annex V?: NO
- **Non-Petrochemically Derived**
- Log P = 1.92
- Very effective against bacteria
- Weak against yeast and mold
- Use Level: 0.5 - 1.5%
- May cause irritation in sensitive areas



R = C₁₀, Straight Chain Monounsaturated

Glyceryl Undecylenate: Usage Trend



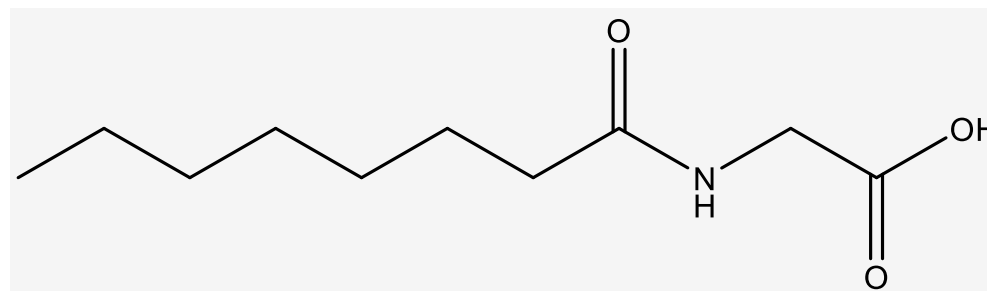
Source **Mintel**



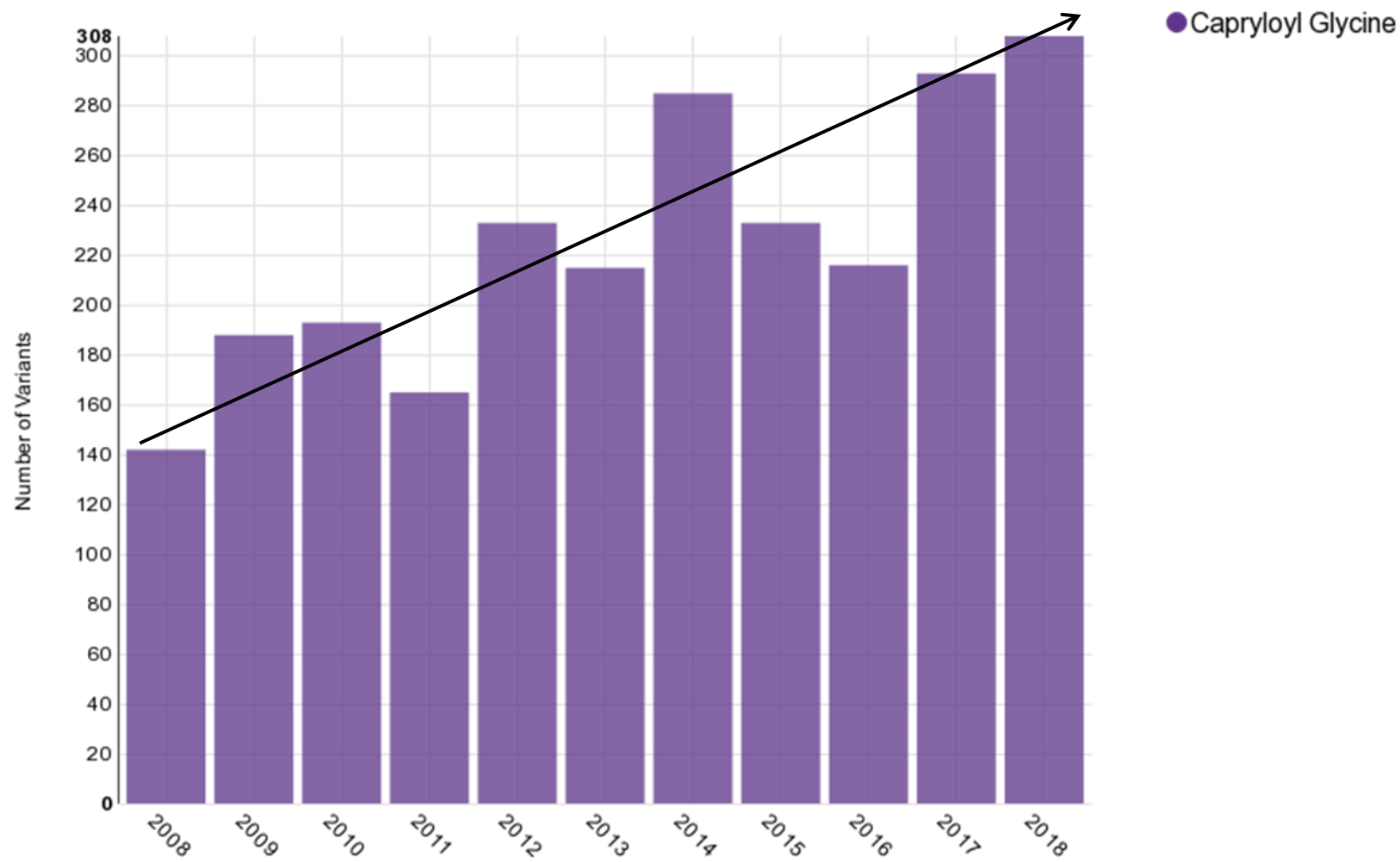
Multifunctionals: Amino Acid Derivatives

Capryloyl Glycine

- PCPC Function(s): Hair Conditioning Agents;
Surfactants - Cleansing Agents
- Annex V?: NO
- **Non-Petrochemically Derived**
- Log P = 1.28
- Very effective against bacteria
- Weak against yeast and mold
- Use Level: 0.5 - 1.5%



Capryloyl Glycine: Usage Trend



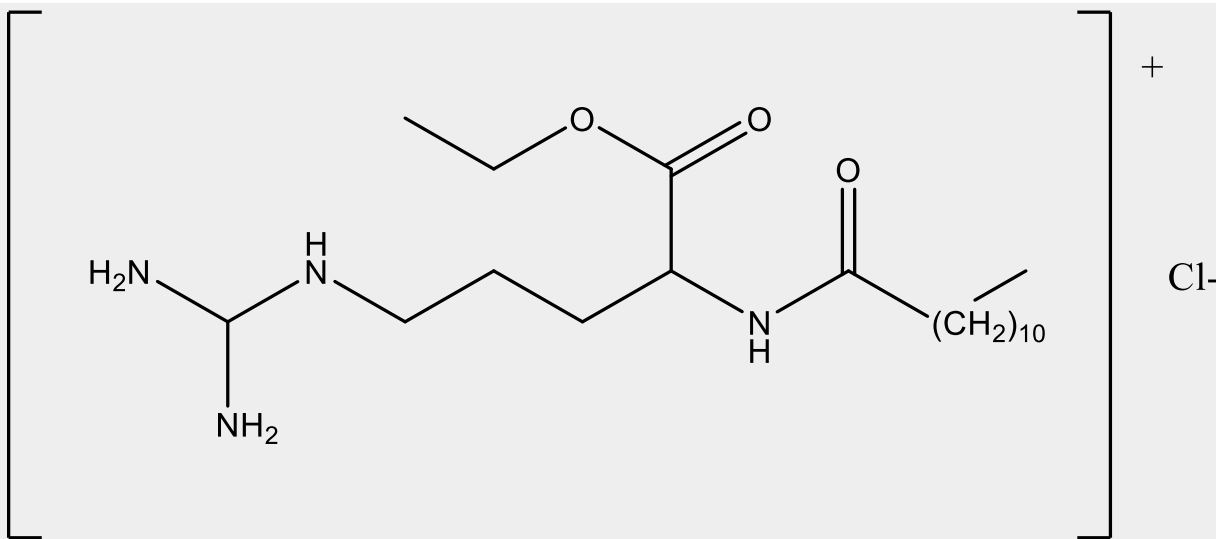
Source **MINTEL**



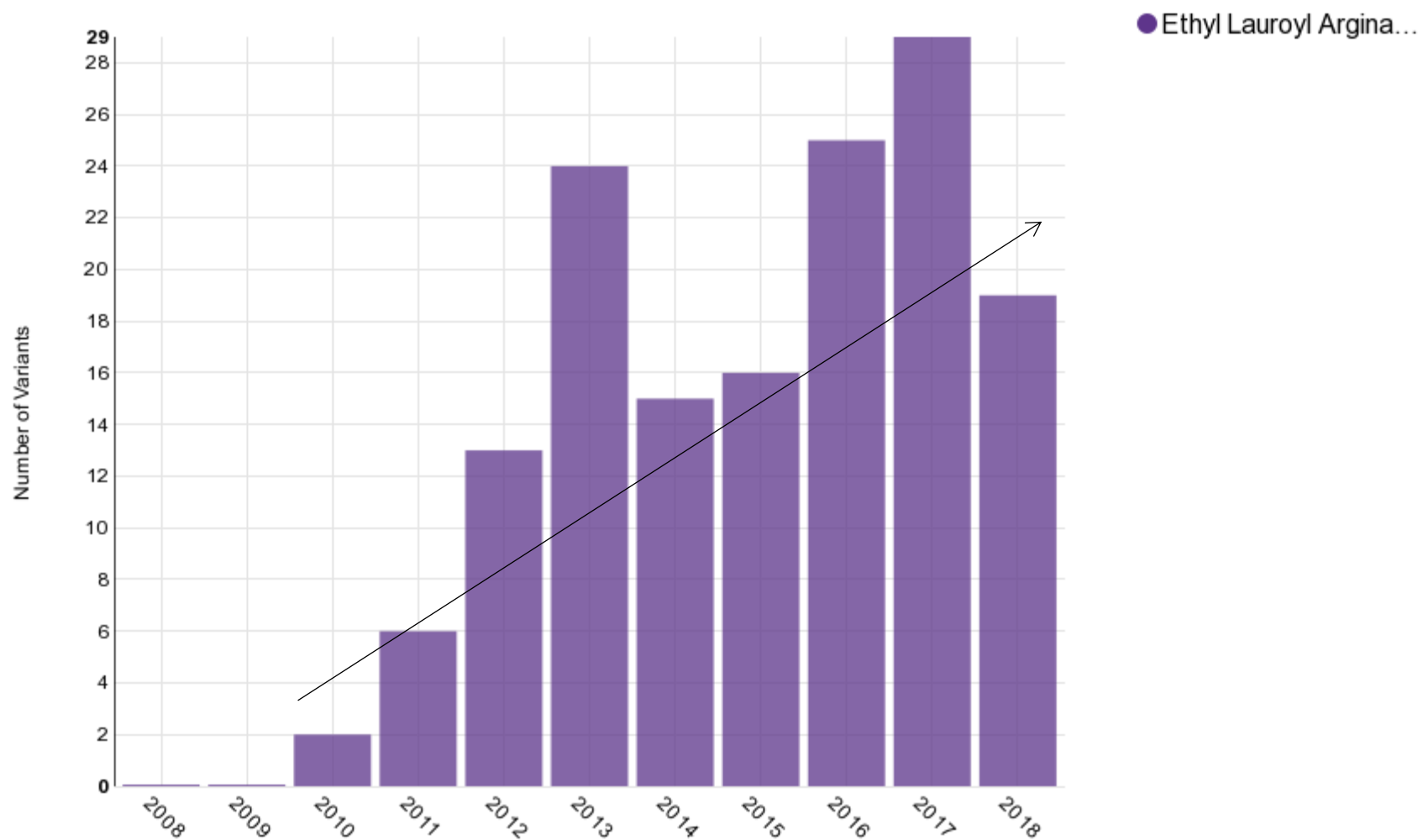
Multifunctionals: Amino Acid Derivatives

Ethyl Lauroyl Arginate HCl

- PCPC Function(s): Antidandruff Agents; Hair Conditioning Agents; Preservatives; Skin-Conditioning Agents - Miscellaneous
- Annex V?: YES
- **Non-Petrochemically Derived**
- Log P = -0.96
- Very effective against bacteria
- Weak against yeast and mold
- Use Level: 0.5 - 1.5%



Ethyl Lauroyl Arginate HCl: Usage Trend

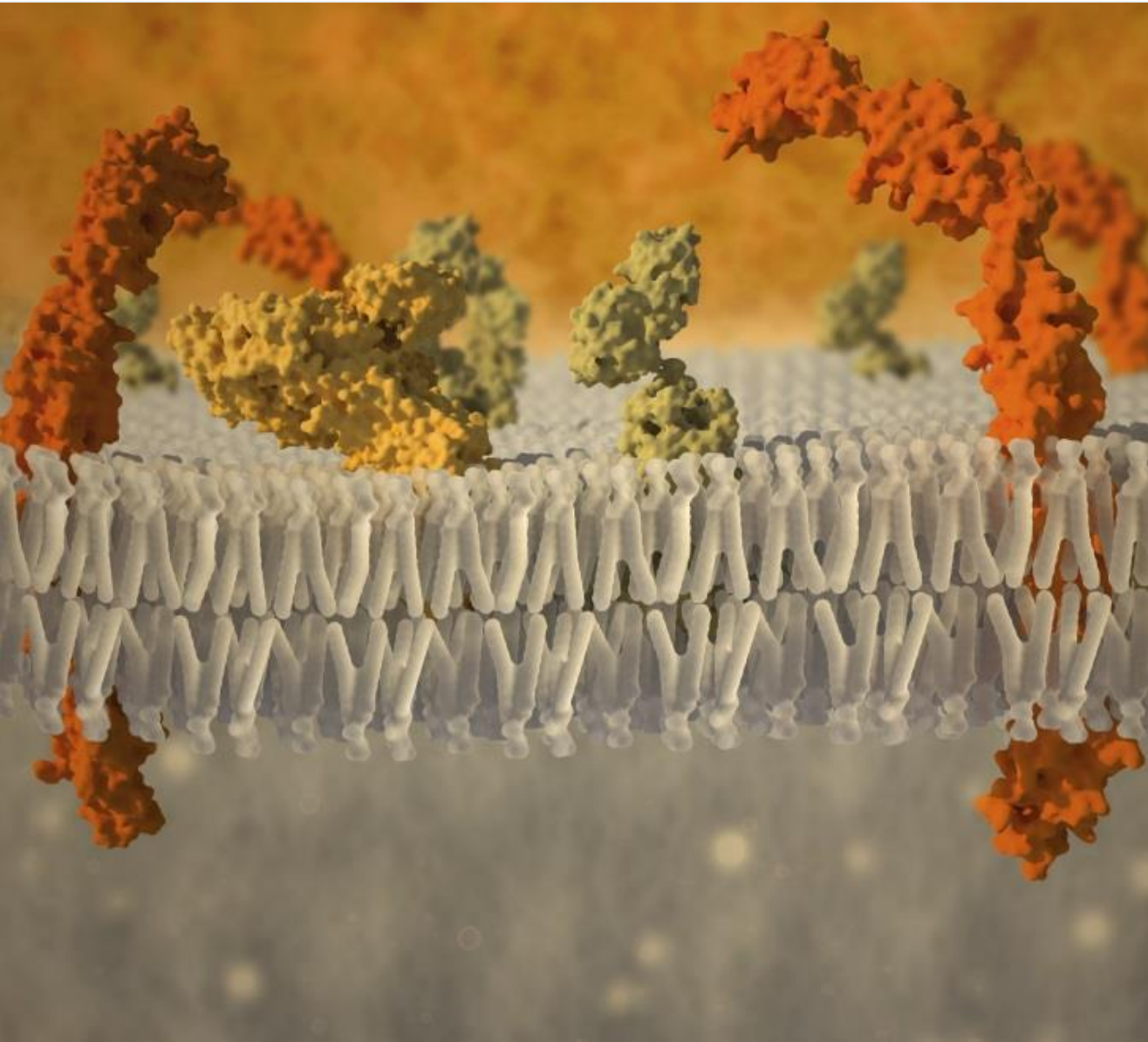


Hurdle 2: Organic Acids



- Studied since early 1900's
- Disrupt cell membranes
- Affect biostatsis by pH effects
- Used extensively in combination with MCTD's to assist in mold control

Organic Acids: Hydrophobicity



- Microbial cell walls/membranes contain lipid material.
- Like MCTD's, optimal organic acids have the right amount of hydrophobicity to facilitate interaction with cell membrane lipids.
- Most effective organic acids have Log P between about 0.0 and 2.0.
- Adjusting pH with organic acids has a dual effect in microbial control. The effect of adjusting pH with organic acids is different from adjusting pH with mineral acids.

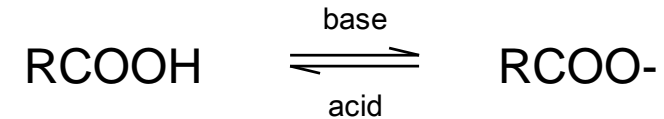
Organic Acids: The Standards

Organic Acid	pKa	Log P	Annex 5?	COSMOS?	Petro Derived?
Dehydroacetic Acid	N/A	0.22	Y	Y	Y
Benzoic Acid	4.20	1.59	Y	Y	Y
Sorbic Acid	4.76	1.26	Y	Y	Y
Salicylic Acid	2.98	1.20	Y	Y	Y
Levulinic Acid	4.36	-0.13	N	Y	N
Anisic Acid	4.25	1.46	N	Y	N

Organic Acids: pKa



- Organic acids are weak acids, and dissociate in aqueous solution.

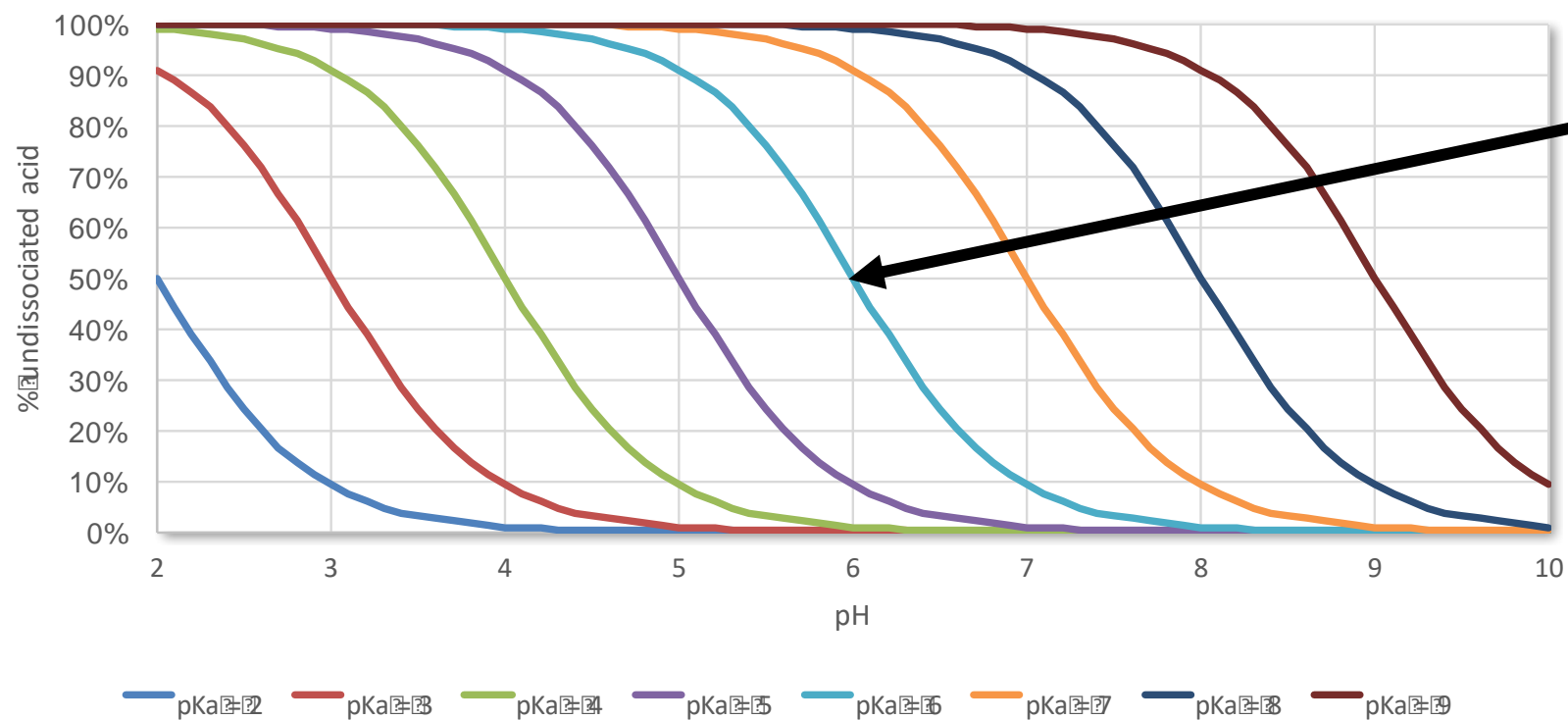


- To be effective as antimicrobials, organic acids must be in the undissociated form to transport across cell membranes and affect cell biochemistry.
- From pKa, the amount of undissociated acid may be determined at any given pH. Higher pKa = higher level of undissociated acid.

$$K_a = [\text{RCOO}^-][\text{H}^+]/[\text{RCOOH}] \quad pK_a = -\log_{10} K_a$$

$$pH = pK_a + \log_{10}([\text{RCOO}^-]/[\text{RCOOH}])$$

Organic Acids: pKa



At pH 6, pKa must be at least 6 for acid to be 50% active.

For acids with various pKa, % undissociated acid drops off non-linearly as pH increases. pH "drift" must be carefully monitored during development phase and production.

Organic Acids: Data for Common Acids

Percent Undissociated Acid as a function of pH

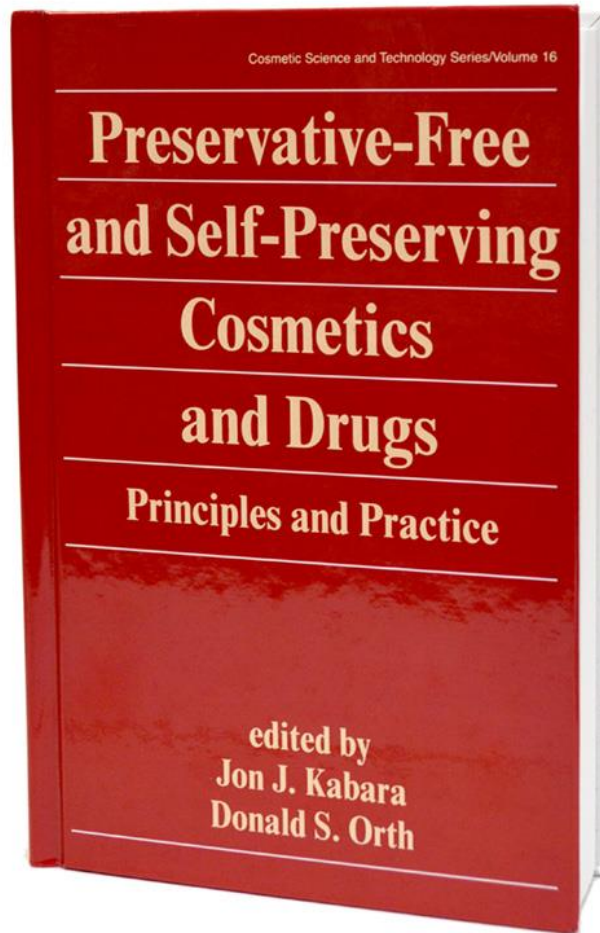
% Undissociated Acid					
pH →	3	4	5	6	7
Dehydroacetic Acid	99.5	94.9	65.1	15.7	1.8
Benzoic Acid	94.1	61.3	13.7	1.6	0.2
Sorbic Acid	98.3	84.9	36.0	5.3	0.6
Salicylic Acid	48.3	8.5	0.9	0.1	0.0
Levulinic Acid	97.5	79.9	28.5	3.8	0.4
Anisic Acid	96.9	76.0	24.0	3.1	0.3

Most typically used organic acids have little to no activity above pH 6.

Hurdle 3: pH

- Microorganisms do not like extremes of pH
- pH must be taken into consideration when using organic acids/salts

Hurdle 4: Chelating Agents



- Potentiators (“boosters”) of other preservatives
- Disrupt cell walls by binding metals
- Synergy with traditional preservatives
- Sequester metals required for cell growth
- Effect of binding of Iron discussed extensively by Kabara and Orth

Kabara, J.J. and Orth, D.S., eds., Preservative-Free and Self-Preserving Cosmetics and Drugs., Marcel Dekker, Inc, 1997.

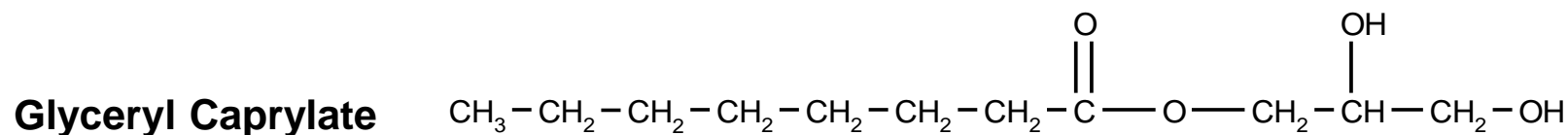
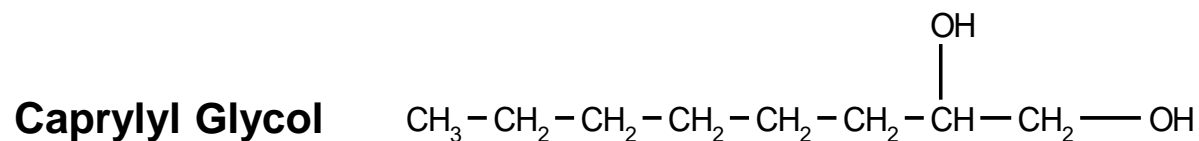
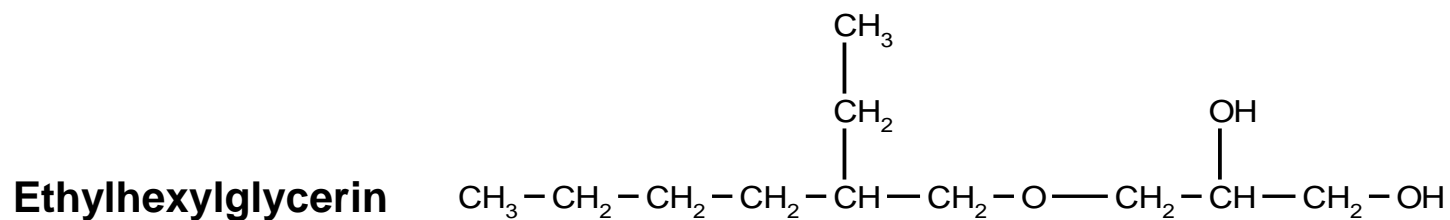
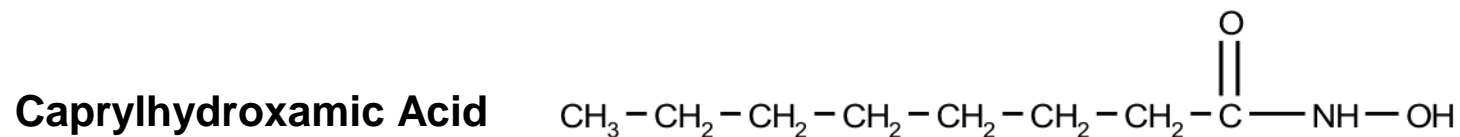
Chelating Agents

Caprylhydroxamic Acid

- PCPC Function(s): Chelating Agent
- Annex V?: NO
- **Non-Petrochemically Derived**
- $\text{Log } P = 1.71$
- Used in combination with MCTD's for control against fungi at higher pH
- Use Level: 1000-1500 ppm



CHA Structure Comparison to MCTD's



C₈ Alkyl Chain

Polar Groups

Partition Coefficient Comparison

<u>Compound</u>	<u>Log P(Estimated)*</u>	LOWER HYDROPHILICITY ↓
CHA	1.71	
Caprylyl Glycol	1.68	
Glyceryl Caprylate	1.71	
Ethylhexylglycerin	1.93	
Methylparaben	2.00	
Propylparaben	2.98	

* ECOWIN V99h



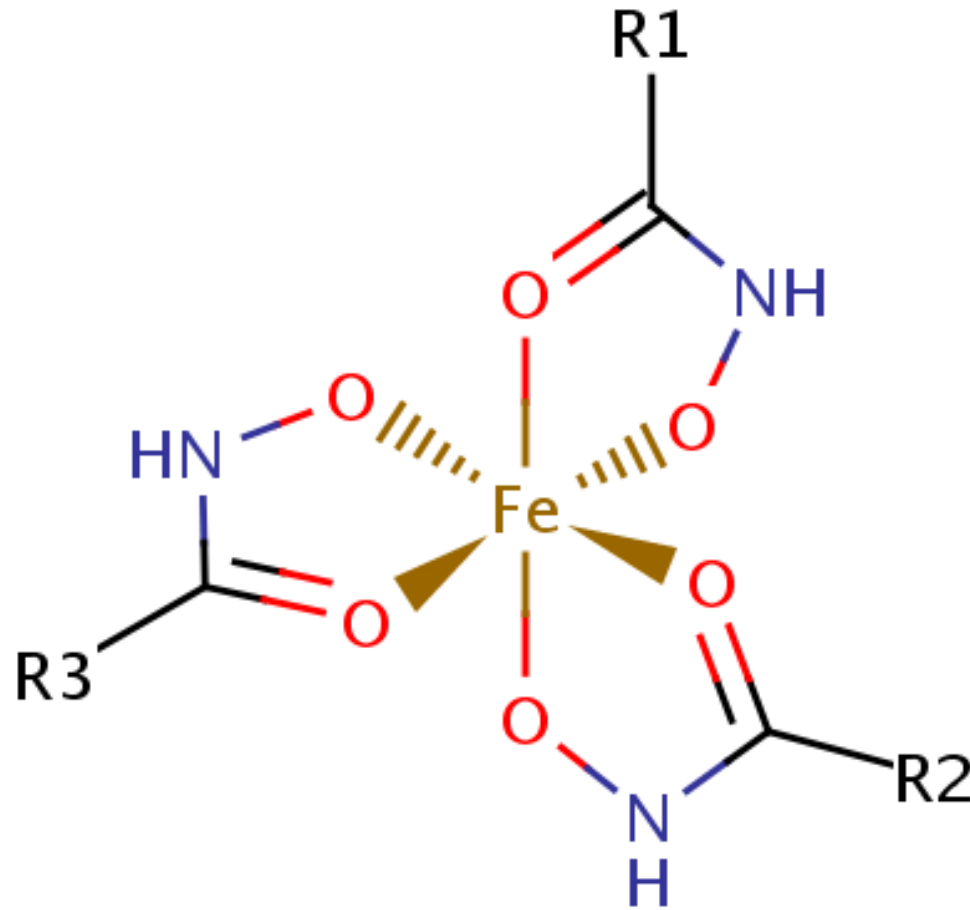
CHA: A Unique Acid

% Undissociated Acid					
pH →	3	4	5	6	7
Dehydroacetic Acid	99.5	94.9	65.1	15.7	1.8
Benzoic Acid	94.1	61.3	13.7	1.6	0.2
Sorbic Acid	98.3	84.9	36.0	5.3	0.6
Salicylic Acid	48.3	8.5	0.9	0.1	0.0
Levulinic Acid	97.5	79.9	28.5	3.8	0.4
Anisic Acid	96.9	76.0	24.0	3.1	0.3
CHA	100	100	100	99.9	99.0

- CHA is not a carboxylic acid.
- Hydroxamic acids have much higher pKa's than carboxylic acids, so they remain active at higher pH.

^ CHA is the only organic acid that is fully active at neutral pH.

CHA: A Powerful Chelating Agent

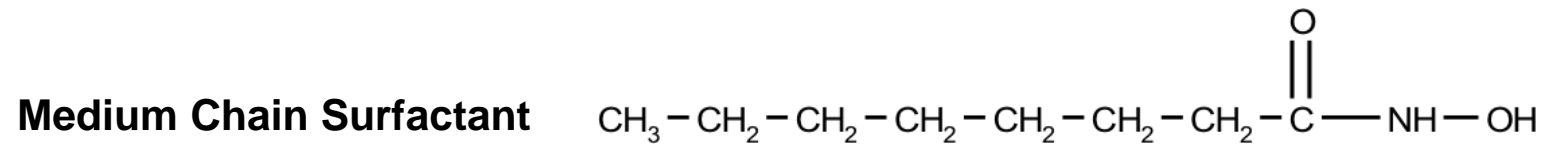


- CHA is a powerful chelating agent for Fe(III).
- Microorganisms have reduced survival rate in Iron limited environments.

< **Fe III Hydroxamate Complex**

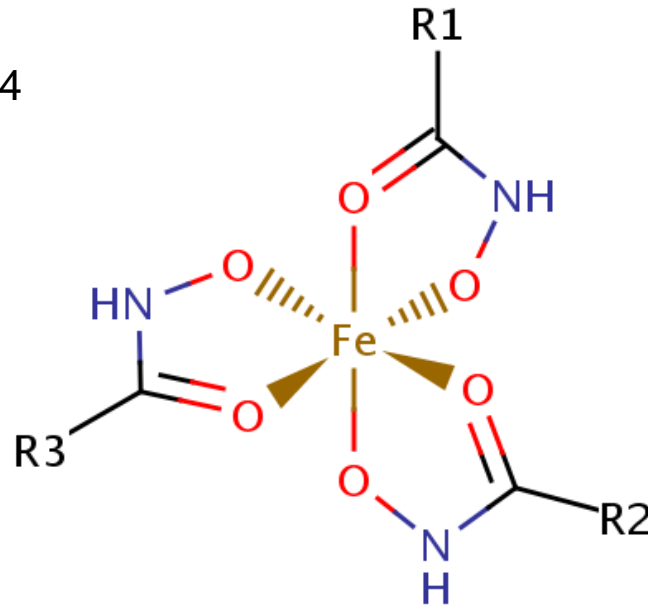
CHA: Summary

Medium Chain Surfactant



Organic Acid pKa ~ 9.4

Chelating Agent



^ CHA provides three (3) hurdles in one substance.

Popular Cocktails

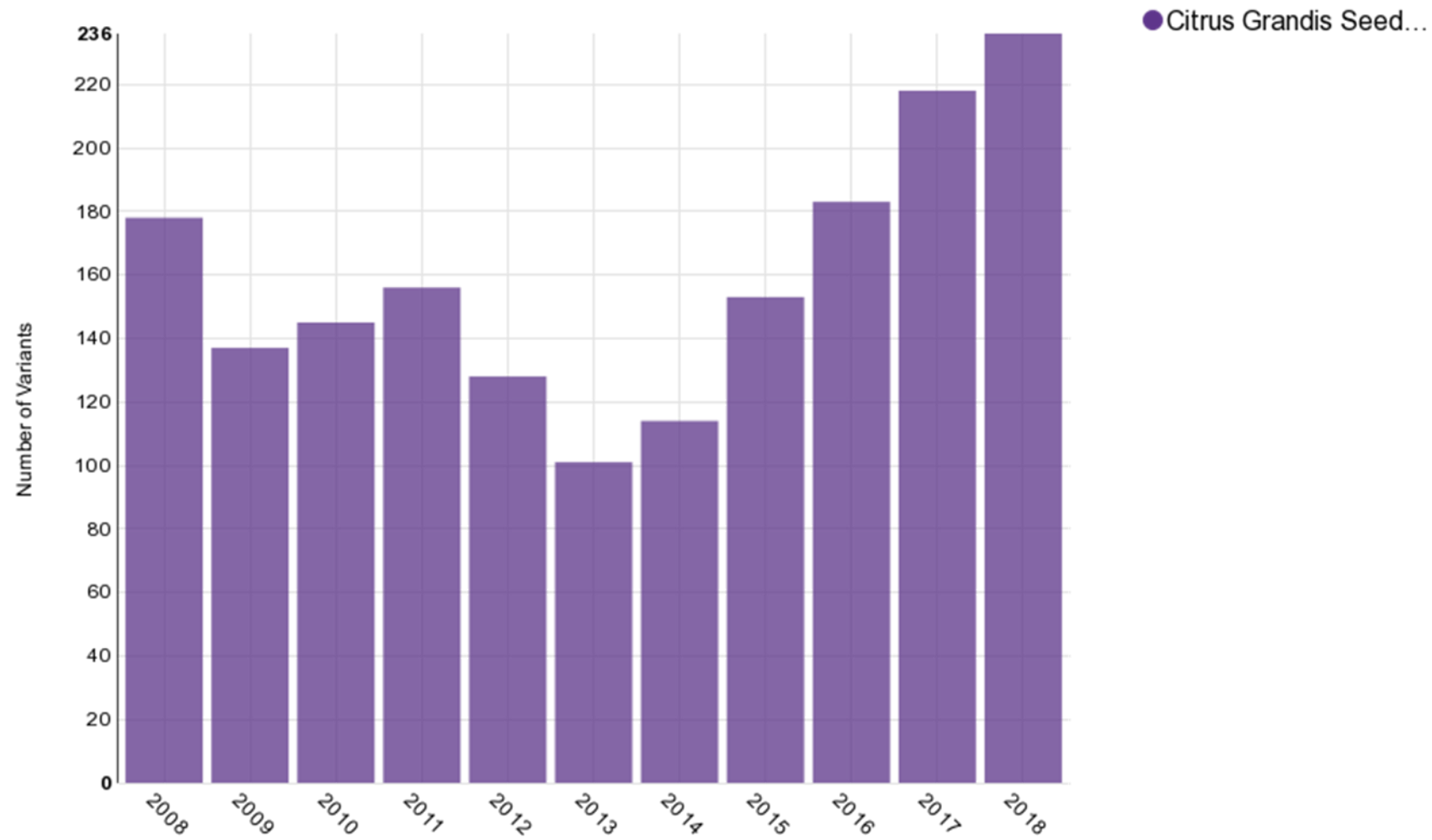
- Phenoxyethanol + Ethylhexylglycerin
- Caprylyl Glycol + Ethylhexylglycerin
- Different Chain Length Diols
- Glyceryl Caprylate + Glyceryl Undecylenate (A “natural” option)
- Glyceryl Caprylate + Glyceryl Undecylenate + Organic Acid (A “natural” option)
- Glyceryl Caprylate + CHA (A “natural” option that is effective at higher pH)

Becoming too numerous to count!

Antimicrobial “Active” Components

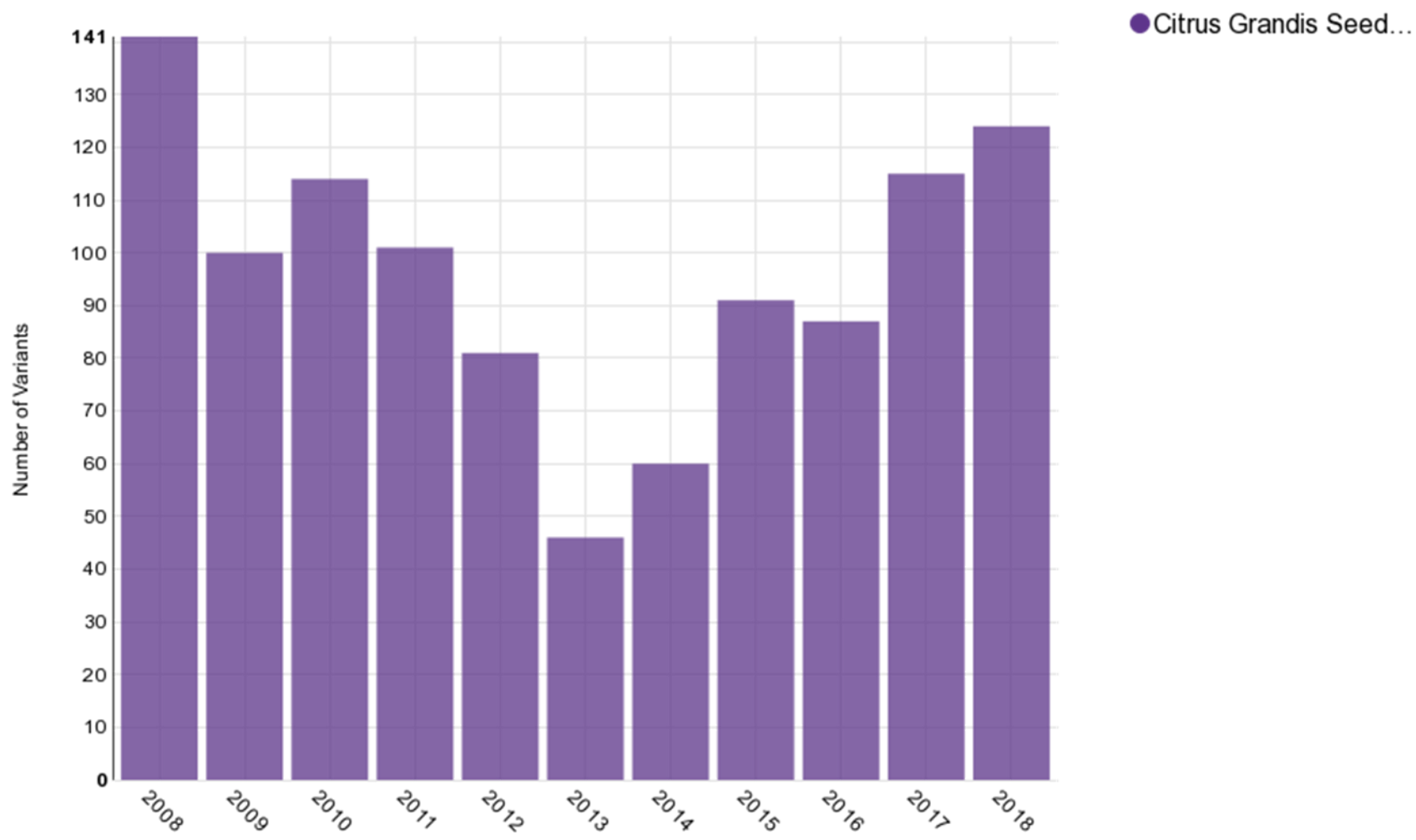
- Essential Oils
- Extracts
- Biotechnological Materials

Natural” Preservatives: Example



Natural” Preservatives: Example

- where **Ingredient Search** matches *Citrus Grandis Seed Extract* but does not match one or more of [*Phenoxyethanol*, *Caprylyl Glycol*, *Glyceryl Caprylate*, *1,2-hexanediol*, *Ethylhexylglycerin*] as the *Ingredients*



Closing Thought



**Every
formulation
is a world
of its own...**



THANK YOU

References available on request
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